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PUTZMEISTER AMERICA

Specializing in concrete and material placing equipment for the construction industry, Putzmeister America, Inc. is the North American division of one of the world's most recognized and respected heavy equipment manufacturers, Putzmeister Concrete Pumps GmbH. We are committed to product quality, innovation, and service excellence — hallmarks of our parent company.

With signature craftsmanship, we manufacture a complete line of truck-mounted concrete boom pumps, separate placing booms, truck-mounted telescopic belt conveyors, and trailer-mounted concrete pumps, as well as mortar, grout, shotcrete, plaster and fireproofing pumps and mixers, industrial pumps, tunneling machinery and pipeline systems.

Additionally, Putzmeister provides a vast inventory of quality parts, a wide selection of pre-owned equipment, and a dedicated support network to keep our customers up and running at all times. From project inception to completion, you can count on Putzmeister for superior equipment, affordable solutions, durable parts and dedicated service. It's not just a promise - it's proven.

In 1998, Putzmeister set a new standard in the concrete placing industry with the highest ISO certification awarded in North America. Just eight years later, we were the very first manufacturer to achieve CPMA certification for our entire line of boom pumps and boom placing systems. Today, as members and leaders of various industry organizations, we proudly enjoy an authentic reputation as we continue to lead the way in quality.

At the end of the day, our goal is to put the world's best equipment on your job site, with the industry's most dependable support. It's the kind of commitment that will help you Perform at a Higher Level.

PUTZMEISTER AMERICA, INC.

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UPDATES

To have updates sent to you, please send your mailing address and email address to **pmr@putzam.com.**





1.1 Introduction

WEST COAST CUSTOMER SUPPORT CENTER

13000 Arctic Circle Santa Fe Springs, CA 90670 USA

TOLL-FREE(800) 581-3245FAX(562) 229-1713

The Putzmeister West Coast Customer Support Center is a full service center specializing in parts. The facility also serves as the main Customer Support Center for the West Coast.



PUTZMEISTER HOUSTON

121 Genadena St. Houston, TX 77034

PHONE (713) 589-8781 TOLL-FREE (866) 297-8965

The Putzmeister Houston facility serves as a parts center for all products. The plant is also a Pro-Tech used equipment center, refurbishing used Boom Pump and Telebelt equipment.



PUTZMEISTER BRAZIL

Estrada Municipal do Mingú 1407 - Parque Rio Abaixo Atibaia, SP Brazil, 12952-720

PHONE +55 (114) 416-6200

Putzmeister Brazil Ltda, a subsidiary of Putzmeister America, provides new equipment, spare parts, after sales support and operator and maintenance training, as well as refurbishment services of customer-owned equipment.



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Midwest Sales Representative —

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ANDREW NOONAN Warranty Administrator

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HOTLINES

24/7 PUTZMEISTER SUPPORT

(800) 890-0296

MACK TRUCK SUPPORT

(877) 893-3007

1.3 Putzmeister Advantage Rewards

Putzmeister has always appreciated repeat business. Since no one is more deserving of a break than our loyal customers, we're pleased to offer the Putzmeister Advantage Rewards program.

Here's how it works: As a member, you'll not only enjoy substantial savings on genuine Putzmeister parts, but with every qualifying purchase of parts, accessories and pipe systems you'll earn rewards points that can be used for savings on future purchases.

Both customers and distributors can earn points, and there are two levels of membership - Select and Premier. Check the overview below to see which program works best with your purchasing budget. You can also contact the factory for more information on the program. You can join at any point in the year, but you must re-up in the first quarter of the following year to maintain membership. Regardless of which membership you choose, the Putzmeister Advantage Rewards program will help you get the savings you deserve for being a loyal customer.

Weldment orders not eligible.



SELECT ADVANTAGE REWARDS MEMBERSHIP

A single minimum \$5,000 order of Putzmeister genuine parts, Pipe Technology delivery systems or accessories for delivery and invoicing in the current year qualifies for membership at the Select Advantage Rewards level.

SELECT ADVANTAGE REWARDS BENEFITS

- Rewards points for every dollar spent, which can be used toward the purchase price of any future parts order
- · Eligibility for special members-only promotions
- Free paint, when applicable
- * Annual renewal requires parts orders totaling \$5,000 or more the first quarter of each year.

PREMIER ADVANTAGE REWARDS MEMBERSHIP

A single minimum \$20,000 order of Putzmeister genuine parts, Pipe Technology delivery systems or accessories for delivery and invoicing in the current year qualifies for membership at the Premier Advantage Rewards level.

PREMIER ADVANTAGE REWARDS BENEFITS

- Rewards points for every dollar spent, which can be used toward the purchase price of any future parts order
- Priority attention on parts orders
- · Eligibility for special members-only promotions
- Free domestic ground shipping or discounts on international economy shipping on stock pipe orders. *Some exclusions apply.*
- Free paint, when applicable
- * Annual renewal requires one single order totaling \$20,000 or more the first quarter of each year.

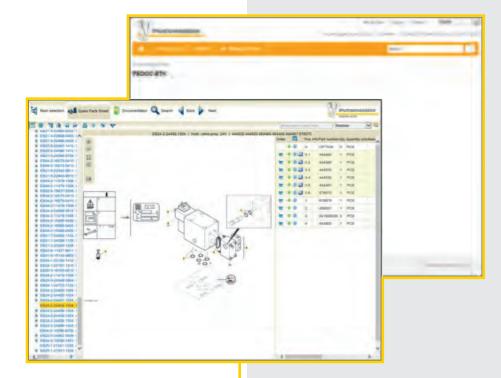
HERE'S HOW PUTZPOINTS REWARDS ADD UP

Automatically, every quarter, points will be totaled and the corresponding dollar value coupon will be sent out. These coupons will be valid for 90-days.

| SELECT POINTS LEVELS | | |
|----------------------|------------------|-------------------|
| Dollars Spent | Points Earned | Dollars Earned |
| \$1,000 | 150 | \$15 |
| \$5,000 | 750 | \$75 |
| \$10,000 | 1500 | \$150 |
| \$15,000 | 2250 | \$225 |

| PREMIER POINTS LEVELS | | |
|-----------------------|------------------|-------------------|
| Dollars Spent | Points Earned | Dollars Earned |
| \$20,000 | 6,000 | \$600 |
| \$25,000 | 7,500 | \$750 |
| \$30,000 | 9,000 | \$900 |
| \$35,000 | 10,500 | \$1,050 |
| \$40,000 | 12,000 | \$1,200 |
| \$45,000 | 13,500 | \$1,350 |
| \$50,000 | 15,000 | \$1,500 |

1.4 Webshop & Merchandise



WEBSHOP IS AN EXCLUSIVE SERVICE FOR PUTZMEISTER CUSTOMERS.

Order Genuine Putzmeister Parts on the Internet

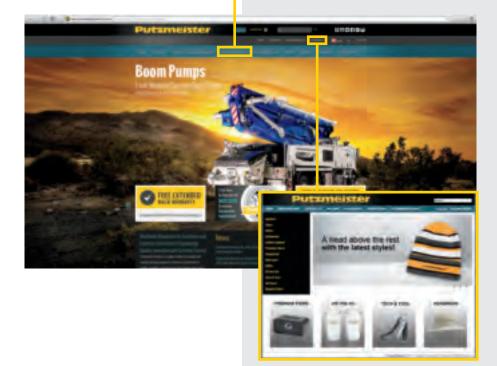
Parts Online Means Parts on Time. Putzmeister offers longer-lasting, better performing parts made for the tough conditions you find on your jobs.

On-time parts delivery means greater savings and less downtime for you.

All supplies of spare parts are made on the basis of our conditions of sale and supply.

https://shop.Putzmeister.com

24 Hour Toll Free Emergency Parts and Service Hotline (800) 890-0269



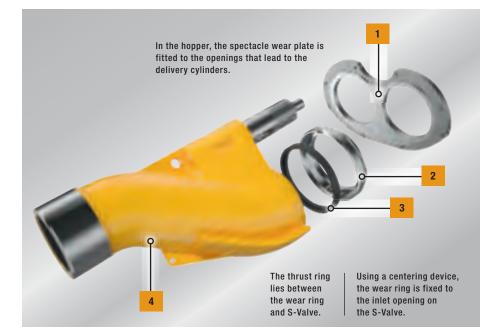
WELCOME TO THE PUTZMEISTER MERCHANDISE WEBSHOP

Clothing and other articles available under **www.PutzmeisterAmerica.com**

2.1 WEAR PARTS BY KIT

| Item | Description | Part Number |
|-------------------------------|--------------------------------|-------------|
| Version Standard — Hard Faced | 905 Kit | A050021K |
| Spectacle Wear Plate | DUR022 | 229488005 |
| Wear Ring | DUR022 | 251031006 |
| Thrust Ring | Ø 200 NBR | 252898002 |
| Version Carbide | 905 Kit | A050022K |
| Spectacle Wear Plate | ND200/260 Hard Metal | 485385 |
| Wear Ring | | 531240 |
| Thrust Ring | Ø 200 NBR | 252898002 |
| Clamping Plate | | 275608004 |
| Version Standard | 907 Kit | A050023K |
| Spectacle Wear Plate | DUR022 | 261122002 |
| Wear Ring | Big Mouth Cutting Ring, DUR022 | 261123001 |
| Thrust Ring | Ø 230 | 458878 |
| Version Carbide | 907 Kit | A050024K |
| Spectacle Wear Plate | | 531499 |
| Wear Ring | Big Mouth Cutting Ring, Ø 230 | 494520 |
| Thrust Ring | | 458878 |
| Wear Insert for Ring | | 271070005 |
| 905 Carbide w/ 2318 Version | | A050025K |
| Wear Ring | Big Mouth Cutting Ring, Ø 230 | 494520 |
| Thrust Ring | Big Mouth Thrust Ring, Ø 230 | 458878 |
| Wear Insert for Ring | | 271070005 |
| Fixing Plate | | 263728006 |





- 1. Spectacle Wear Plate
- 2. Wear Ring
- 3. Thrust Ring
- 4. S-Valve



2.2 WEAR PARTS BY HOPPER TYPE

| Item | Description | Part Number |
|-----------------------------------|----------------------------------|-------------|
| Hopper RS 600 | | |
| Thrust Ring | NBR, mounted without Spacer Disc | 249304004 |
| Wear Ring | Duro 11 and Duro 22 | 251231000 |
| Wear Ring | Hard Metal | 509425 |
| Spectacle Wear Plate | Duro 11, 180mm x 260mm | 087722000 |
| Spectacle Wear Plate | Duro 11, 200mm x 260mm | 229488005 |
| Spectacle Wear Plate | Duro 22 | 234559000 |
| Hopper RS 905 — Small Mouth | | |
| Thrust Ring | NBR, mounted without Spacer Disc | 252898002 |
| Wear Ring | Duro 11 and Duro 22 | 251031006 |
| Alternative: Wear Ring | | A536577 |
| Wear Ring | Hard Metal | 531240 |
| Spectacle Wear Plate | Duro 11, 180mm x 260mm | 087722000 |
| Spectacle Wear Plate | Duro 11, 200mm x 260mm | 229488005 |
| Spectacle Wear Plate | Duro 22 | 229488005 |
| Alternative: Spectacle Wear Plate | Duro 22 | A536576 |
| Hopper RS 907 — Large Mouth | | |
| Thrust Ring | NBR, mounted without Spacer Disc | 458878 |
| Wear Ring | Duro 11 and Duro 22 | 261123001 |
| Alternative: Wear Ring | | A536579 |
| Wear Ring | Hard Metal | 494520 |
| Spectacle Wear Plate | Duro 22, Hole pattern 540, Gray | 261122002 |
| Alternative: Spectacle Wear Plate | Duro 22, Hole pattern 540 | A536578 |
| Spectacle Wear Plate | Duro 22, Hole pattern 570, White | 406927 |
| Hopper RS 909 | | |
| Thrust Ring | NBR, mounted without Spacer Disc | 458878 |
| Wear Ring | Duro 11 and Duro 22 | 261123001 |
| Alternative: Wear Ring | | A536579 |
| Wear Ring | Hard Metal | 494520 |
| Spectacle Wear Plate | Duro 22, Hole pattern 540, Gray | 519314 |

2.3 S-VALVE BEARING SEAL KIT

| Item | Description | Part Number |
|--------------------------|------------------------|--------------|
| S-Valve Bearing Seal Kit | | A240390004SK |
| Wiper Ring | 220mm x 240mm x 8mm | 437267 |
| 0-Ring | 220mm x 10mm NBR70 | 043520000 |
| Guide Band | 220mm x 225mm x 24.5mm | 295355007 |
| Lip Seal Ring | 220mm x 240mm x 15mm | 247565007 |
| Seal Ring/Cast Elbow | 232mm x 185mm x 20mm | 240421009 |



2.4 SHIFT CYLINDER SEAL KIT

| Item | Description | Part Number |
|-------------------------|-----------------------|--------------|
| Shift Cylinder Seal Kit | | A262840008SK |
| Guide Ring | 60mm x 65mm x 9.5mm | 261706004 |
| Wiper Ring | 60mm x 68mm x 7mm P38 | 065344002 |
| Lip Seal Ring | 60mm x 70mm x 12mm | 065345001 |
| Support Ring SRI | 60mm x 5.1mm x 1.5mm | 065346000 |
| Turcon-Glyd-Ring | 60mm x 75.1mm x 6.3mm | 238863006 |
| Guide Ring | 60mm x 65mm x 8.5mm | 238859007 |
| O-Ring | 64mm x 7mm NBR70 | 238865004 |
| Guide Ring | 60mm x 65mm x 25mm | 261707003 |





2.5 SEAL KIT

| Item | Description | Part Number |
|----------|-------------------------------------------------------------|-------------|
| Seal Kit | Boom MBC-Valve, Viton | 471710 |
| Seal Kit | Boom MBC-Valve, Input Module | 471709 |
| Seal Kit | Mounted KIT, Gearbox G64 | 454165 |
| Seal Kit | Boom HP-Filter Housing | 458105 |
| Seal Kit | Hydraulic Accumulator Hydac 311945 | A025009 |
| Seal Kit | Hydraulic Accumulator 4.0 L | AT311838 |
| Seal Kit | Drive Cylinder 80mm x 100mm x 40mm | 024160007 |
| Seal Kit | Drive Cylinder 140mm x 160mm x 40mm | 233277008 |
| Seal Kit | Hydraulic Pump A10V25/28 (used on 067370003) | 050391002 |
| Seal Kit | Hydraulic Cylinder E160mm/60mm | 084239004 |
| Seal Kit | Hydraulic Cylinder 140mm/120mm, 900mm/120mm, 800mm/120mm | 086877008 |
| Seal Kit | Hyraulice Cylinder D125mm/80mm | 235526003 |
| Seal Kit | Hydraulic Cylinder D165mm/90mm | 269807002 |
| Seal Kit | Hydraulic Cylinder D225mm/125mm | 230245004 |
| Seal Kit | Hydraulic Cylinder D180mm/105mm | 289450002 |
| Seal Kit | Hydraulic Cylinder D180mm/125mm | 257889003 |
| Seal Kit | Hydraulic Cylinder D150mm/105mm | 261568006 |
| Seal Kit | Hydraulic Cylinder D200mm/125mm | 276997002 |
| Seal Kit | Cylinder A,Z 1043 | 089079007 |
| Seal Kit | Hydraulic Cylinder D180mm/125mm | 277411008 |
| Seal Kit | Hydraulic Motor 530 A58 27 | 502156 |
| Seal Kit | Hydraulic Motor B159, 60MR | 067480003 |
| Seal Kit | Hydraulic Agitator Motor OMH400/OMH500 | 239696007 |
| Seal Kit | Hydraulic Agitator Motor BRH B470 | A585985 |

2.6 BEARING FLANGE ASSEMBLY KIT 60MM

| Item | Description | Part Number |
|---------------------------------|-------------------------|-------------|
| Bearing Assembly Kit 60mm | | 242572008 |
| Flange Bearing Hub | D60 with Groove | 242573007 |
| Alternative: Flange Bearing Hub | D60 with Groove | A538519 |
| Rubber Disc | 140mm x 56mm x 8mm | 242574006 |
| Bushing | 60mm x 65mm x 40mm DU-B | 222484006 |
| O-Ring | 60mm x 4mm DIN3771 | 043909003 |
| Fitting | | A312549 |



2.7 BEARING FLANGE ASSEMBLY KIT 50MM

| Item | Description | Part Number |
|---------------------------|------------------------|-------------|
| Bearing Assembly Kit 50mm | | 221547009 |
| O-Ring | 50mm x 5mm | 043503001 |
| Rubber Disc | 50mm | 084013000 |
| Bushing | 50mm, Plastic | 235087005 |
| Flange Bearing | D50 with Groove | 202357001 |
| Screw Plug | M10 x 1 | 042093004 |
| Seal Ring | 10.70mm x 16mm x 1.5mm | 041361009 |

2.8 OUTLET BEARING HOUSING ASSEMBLY

| Item | Description | Part Number |
|-------------------------|---------------------------|--------------|
| Bearing Assembly | | AT248433002K |
| S-Valve Bearing Housing | D220/270 for S2018 | 240620004 |
| Wiper Ring | 220mm x 240mm x 8mm | 437267 |
| O-Ring | 220mm x 10mm NBR70 | 043520000 |
| O-Ring | 210mm x 8mm DIN3771 NBR70 | 041466001 |
| Guide Band | 220mm x 225mm x 24.5mm | 295355007 |
| Lip Seal Ring | 220mm x 240mm x 15mm | 247565007 |
| Lip Seal Ring | 70mm x 95mm x 18.7mm | 015223005 |











2.9 HOPPER PARTS

| Item | Description | Part Number |
|----------------------------------|----------------------|-------------|
| RS 905, RS 905A, RS 907A and F | RS 907 Hopper | |
| Hopper Lid Aluminum | | 292489002 |
| Bottom Part, Hopper Cover | | 412052 |
| Rubber Collar | RS 905 H=145 L=2670 | 412050 |
| Hopper Grate | 60mm lightweight | 419553 |
| Hopper Wedge Repair Slug | | A092052 |
| Mixing Paddle | LH with hardface | 406795 |
| Mixing Paddle | RH with hardface | 406796 |
| Bearing Assembly Mixer Shaft | | 221547009 |
| Rubber Buffer | 25mm x 17mm | 066961002 |
| Torque Support | | 258034006 |
| Splash Guard Rubber | | 245991000 |
| Hopper Door | | 242334000 |
| RS 905, RS 905A, RS 907A, RS 9 | 07 and RS 909 Hopper | |
| Hopper Lid Plastic | Lid only | 443920 |
| Rubber Buffer for Hopper Grate | | 432235 |
| Mixer Shaft End | | 275587002 |
| Alternative: Mixer Shaft End | | A538520 |
| Mixing Paddle | LH, Standard | 441540 |
| Mixing Paddle | RH, Standard | 441541 |
| RS 909 Hopper | | |
| Hopper Lid with Bearing Complete | | 520156 |
| Holder for Hopper Lid | | 518885 |
| Hopper Grate Welded | | A596974 |
| Holder for Lid Splash Guard | | 518882 |
| Hopper Door | | 501457 |
| For all Hopper Models | | |
| Horn for Hopper Alarm | | A052338 |
| Hopper Light | 2-Wire, 12V, 35W | A052940 |
| | | |

2.10 MIXER SHAFT

| Item | Description | Part Number |
|-----------------------------|-----------------------------------------------------------------------------------------------------------|-------------|
| Mixer Shaft Center | Shaft Size 60mm, Used on RS 905, RS 905A and RS 907 Hopper | 243189005 |
| Mixer Shaft | Center Part, Shaft Size 60mm, Used on RS 905, RS 905A, RS 907, RS 907A and RS 909 Hopper | 264020004 |
| Mixer Shaft End | Shaft Size 50mm, Used on 904/905 Hopper or older Units | 238340008 |
| /lixer Shaft End | Motor Side, Exterior Part, Shaft Size 60mm, Used on RS 905, RS 905A, RS 907, RS 907A and RS 909 Hopper | 275587002 |
| Iternative: Mixer Shaft End | Motor Side, Exterior Part, Shaft Size 60mm, Used on RS905, RS905A, RS907, RS907A and RS909 Hopper | A538520 |
| Mixer Shaft End | Non-Motor Side, Only necessary on one end, Shaft Size 60mm, used on RS 909 Hopper | 539806 |



2.11 AGITATOR PADDLE

| Item | Description | Part Number |
|-----------------|---------------------------------------|-------------|
| Left Hand Side | Hard-faced. Used on all Hopper Models | 406795 |
| Right Hand Side | Hard-faced. Used on all Hopper Models | 406796 |
| Left Hand Side | Used on all Hopper Models | 441540 |
| Right Hand Side | Used on all Hopper Models | 441541 |



2.12 DIRECTIONAL CONTROL VALVES

| Item | Description | Part Number |
|-------------------------|---------------------------------------------------------------------------|-------------|
| 4/3-Way Valve NG6 | Used on FFH-Control , FFH-Drive Cylinders, Agitator Control, 350 bar, 24V | 557262 |
| 4/3-Way Valve NG6 | Used on FFH-Control, 350 bar, 12V | 557263 |
| 4/2-Way Valve NG6 | Used on FFH-Control, 24V | 067344000 |
| 4/2-Way Valve NG6 | Used on FFH-Control, 12V | 067345009 |
| 4/2-Way Valve NG6 | Used on Hydraulic Control and Agitator Control, 350 bar, 24V | 063101001 |
| 4/2-Way Valve NG10 | Used on FFH-Control, 12V | A605866 |
| 4/2-Way Valve NG10 | Usen on FFH-Control, 320 bar, 24V | 580765 |
| 2/2-Way Valve | Used on Rear Outriggers, 320 bar | 230875005 |
| 3/2-Way Valve Pneumatic | Used on Pneumatic Elements with 12V | 063636000 |
| 3/2-Way Valve Pneumatic | Used on Pneumatic Elements with 24V | 063635001 |









2.13 S-VALVE ACCESSORIES

| them. | Description | Dout Number |
|-----------------------------------------------------|----------------------------------------------|-------------|
| Item | Description | Part Number |
| S-Valve S2015 Standard | 8" - 6" | 251018003 |
| S-Valve S2015DN Heavy Duty | 8" - 6" | 251341000 |
| S-Valve S2018N | 8" - 7" | 406926 |
| Alternative: S-Valve S2018N | 8" - 7" | A536572 |
| S-Valve S2318 | 9" - 7" | 434023 |
| Alternative: S-Valve S2318 | 9" - 7" | A536574 |
| S-Valve S1512 | 6" - 5" | 430336 |
| S-Valve S2015DP | 8" - 6" | 513375 |
| S-Valve S2018P9 | 8" - 7" | 464544 |
| S-Valve S2018VN | 8" - 7" | 252401004 |
| S-Valve S2018VPN | 8" - 7" | 252406009 |
| S-Valve S2318VP | 9" - 7" | 404625 |
| S-Valve Bearing | D220mm/270mm | 576811 |
| S-Valve Bearing for S2018 | D220mm/270mm | 240620004 |
| S-Valve Shaft Bearing | For Shaft D90mm | 464950 |
| S-Valve Shaft Bearing | D90mm Conical | 519127 |
| S-Valve Shaft Bearing with Wear Sleeve | D90mm | 274893001 |
| Alternative: S-Valve Shaft Bearing with Wear Sleeve | D90mm | A538513 |
| S-Valve Shaft Bearing | D80mm, G3 | 401783 |
| Alternative: S-Valve Shaft Bearing | D80mm, G3 | A538512 |
| S-Valve Outlet Bearing | D165mm/210mm | 410504 |
| Switch Lever Shaft | D80mm | 458733 |
| Alternative: Switch Lever Shaft | D80mm | A538515 |
| Switch Lever Shaft | D90mm | 458703 |
| Alternative: Switch Lever Shaft | D90mm | A538514 |
| Ball Socket | D60mm/70mm x 38mm, Red | 275694005 |
| Rod Seals Set | D100mm, used for S-Valve Shaft Bearing D90mm | 465473 |

D = Thick walled

P = Fully hard-faced internally

N = S-Valve without nose

V = Square shaft

2.14 DELIVERY/MATERIAL CYLINDER

| Item | Description | Part Number |
|-----------------------------|----------------------------------------------------------|-------------|
| 230mm x 1400mm | For Enterprise Series Boom Pumps | 261520002 |
| 230mm x 2100mm | 28-, 32-, 36-, 42-, 47-, 56-, and 58-Meter Boom Pumps | 239867001 |
| Alternative: 230mm x 2100mm | 28-, 32-, 36-, 42-, 47-, 56-, and 58-Meter Boom Pumps | A535395 |
| 280mm x 2100mm | For Every Boom Pump with .20H | 231149002 |
| Alternative: 280mm x 2100mm | For Every Boom Pump with .20H | A535396 |



2.15 PLUNGER CYLINDER

| Item | Description | Part Number |
|-------------------------------------|-----------------------------------------------------------------------------------------------|-------------|
| Plunger Cylinder | 160 x 60mm, Generation 8, used on Thom-Katts and Boom Pumps with RS 905 and RS 905A Hopper | 262840008 |
| Alternative: Plunger Cylinder | 160 x 60mm, Generation 8, used on Thom-Katts and Boom Pumps with RS 905 and RS 905A Hopper | A538508 |
| Plunger Cylinder | 160 x 60mm, Generation 12, used on Boom Pumps with RS 909 Hopper | 541668 |
| Hydraulic Hose for Plunger Cylinder | 4SP DN12 15L x 650 | 267187009 |
| Hydraulic Hose for Plunger Cylinder | 4SP DN12 15L x 600 | 016533008 |



2.16 DRIVE CYLINDER

| Item | Description | Part Number |
|-----------------------------------------------------|-----------------------------------|-------------|
| Drive Cylinder 2100-130/80mm G25/ FFH-Block | For every .12L and .14H Boom Pump | 479580 |
| Drive Cylinder 2100-140/80mm Heavy G25/FFH-Block | For every .12H and .16H Boom Pump | 510773 |
| Proximity Switch | M12 X 1 10-32 VDC | 270321001 |











2.17 HYDRAULIC PUMPS

| | | _ |
|-------------------------------|-----------------------------------------------|-------------|
| Item | Description | Part Number |
| Pump Cell .12L | | |
| Main Pump | Hydraulic Pump R A4VG125HD W/SAE-B | 266680002 |
| Accumulator Pump | Hydraulic Pump R 13.0 A10V28(13)DR | 067370003 |
| Alternative: Accumulator Pump | Hydraulic Pump R 13.0 A10V28(13)DR | 067370004 |
| Agitator Pump | Hydraulic Pump R 14.0 HY/ZFS 11/14 | 235383000 |
| Pump Cell .16L | | |
| Main Pump | Front, Hydraulic Pump R A4VG125HD W/SAE-D | 273904001 |
| Main Pump | Rear, Hydraulic Pump R A4VG125HD W/SAE-B | 266680002 |
| Accumulator Pump | Hydraulic Pump R 13.0 A10V28(13)DR | 067370003 |
| Alternative: Accumulator Pump | Hydraulic Pump R 13.0 A10V28(13)DR | 067370004 |
| Agitator Pump | Hydraulic Pump R 14.0 HY/ZFS 11/14 | 235383000 |
| Pump Cell .20H | | |
| Main Pump | Front, Hydraulic Pump R A4VG180HD W/ SAE-E | 266376002 |
| Main Pump | Rear, Hydraulic Pump R A4VG180HD W/ SAE-B | 264530002 |
| Accumulator Pump | Hydraulic Pump R 13.0 A10V28(13)DR | 067370003 |
| Alternative: Accumulator Pump | Hydraulic Pump R 13.0 A10V28(13)DR | 067370004 |
| Agitator Pump | Hydraulic Pump R 14.0 HY/ZFS 11/14 | 235383000 |
| Pump Cell .12H EPS | | |
| Main Pump | Hydraulic Pump R A4VG145 BR40 SAE-A | 561254 |
| Accumulator Pump | Hydraulic Pump R 18 A10V018(13)DR BR53 | 527945 |
| Agitator Pump | Hydraulic Pump R 11.0 SNP2/ 11D SC 06 REP G | 290243004 |
| Pump Cell .16H EPS | | |
| Main Pump | Front, Hydraulic Pump R A4VG145 BR40 W/ SAE-D | 536355 |
| Main Pump | Rear, Hydraulic Pump R A4VG110 BR40 SAE-A | 536356 |
| Accumulator Pump | Hydraulic Pump R 18 A10V018(13)DR BR53 | 527945 |
| Agitator Pump | Hydraulic Pump R 11.0 SNP2/ 11D SC 06 REP G | 290243004 |
| Boom Pumps | | |
| A2F16 | Hydraulic Pump L 16,0 A2F16/6.1/A6 | 067925005 |
| A2F23 | Hydraulic Pump L 23,0 A2F023/61L-PZB06 | 495750 |
| A4F28 | Hydraulic Pump L 28.0 A4F028/32L-NSC12N00 | 531191 |
| A7V24 | Hydraulic Pump L 24 A7V28 DR | 276120002 |
| A7V28 | Hydraulic Pump L 28.0 A7V28 DR | 259028008 |
| A7V55 | Hydraulic Pump L 55,0 A7V055(42) Br.6,3 DRS | 421375 |
| | | |

2.18 HYDRAULIC MOTORS

| Item | Description | Part Number |
|----------------------|------------------------------------------------------------------|-------------|
| Slewing Gear Reducer | Hydraulic Motor B 16,0 A2F16W6, 1B3 | 222864008 |
| Water Pump | Grundfos, Hydraulic Motor B 5,5 M2FS 250 BAR | 229178001 |
| Outrigger Telescope | Hydraulic Motor R 160,0 140 (175) BAR | 434196 |
| Agitator Motor | Hopper RS 909, Hydraulic Motor B 748 A58 103 BAR | 541970 |
| Agitator Motor | Hopper RS 905/RS 907, Hydraulic Motor B 465 BRH B 470 A58 27 000 | 484279 |
| Water Pump | HYPRO, Hydraulic Motor 14.4CC SAE-A KEY AZMF-12 | A036007 |





2.19 HYDRAULIC ACCUMULATOR

| Item | Description | Part Number |
|-----------------------|-------------|-------------|
| Hydraulic Accumulator | 4.0L | 066600004 |
| Bladder Kit | 4.0L | A025004K |
| Accumulator Bladder | 4.0L | AT319910 |
| Hydraulic Accumulator | 6.0L | A025007 |
| Bladder Kit | 6.0L | A029080 |











2.20 PISTON

| Item | Description | Part Number |
|------------------------|------------------------------------|-------------|
| Piston Complete | For Gear Box G64C, D40mm | 479527 |
| Piston Complete | For Gear Box G64 and G61 | 222259008 |
| Delivery Piston | D150mm - multi | 222141006 |
| Delivery Piston | D180mm - single | 019033000 |
| Delivery Piston | D180mm - multi | 234735002 |
| Delivery Piston | D200mm - multi | 086236005 |
| Delivery Piston | D200mm - single | 019004000 |
| Delivery Piston | D230mm - with Flange | 262893000 |
| Delivery Piston | D230mm - multi | 085813005 |
| Delivery Piston | D250mm - multi NBR aluminum | 433029 |
| Delivery Piston | D280mm - multi with aluminum frame | 292356009 |
| Delivery Piston Seal | D120mm | 082308005 |
| Delivery Piston Seal | D200mm | 080372004 |
| Delivery Piston Seal | D230mm | 080373003 |
| Delivery Piston Seal | D280mm | 086632007 |
| Guide Ring | 200mm x 180mm x 40mm | 080794006 |
| Guide Ring | 230mm x 40mm - wide | 080672005 |
| Guide Ring | 260mm x 280mm x 50mm | 087540004 |
| Guide Ring | 80mm x 12mm | 235424008 |
| Guide Ring | 80mm x 7.5mm | 235425007 |
| Guide Ring | 80mm x 85mm | 063667008 |
| Guide Ring | 83mm x 9.5mm x 2.48mm | 066839008 |
| Piston Cup | 6" | A062014 |
| Piston Cup | 7" | A062015 |
| Rubber Piston Cup Ring | D90mm x 63mm x 14mm | 013288000 |
| Delivery Piston Seal | D100mm | 089051009 |
| Delivery Piston Seal | D180mm | 056720004 |
| Delivery Piston Seal | D150mm | 056839005 |
| Piston Guide Band | D140mm x 2.5mm x 15mm | 066453002 |
| Single Piston Frame | D230 | 084289009 |
| Piston Ring | D110mm x 100.8mm x 3mm | 042160005 |
| Piston Ring | D120mm x 110mm x 3mm | 042162003 |
| Piston Ring | D130mm x 121mm x 6.34mm | 259760007 |
| Piston Ring | D140mm x 130.6mm x 6.34mm | 237350002 |
| Piston Rod | D63mm x 1179mm | 028232009 |
| Piston Rod | D60mm | 082671004 |
| Piston Rod | D80mm x 2385mm | 087968000 |
| Piston Rod | D45mm x 1178mm | 088165006 |
| Piston Rod | D60mm x 245.5mm | 554324 |
| Piston Rod Flange | ND40 2xM12 2xD13 | 056346006 |
| Piston Rod Flange | ND80 2xM16 2xD18 | 263558001 |
| Piston Rod Flange | LP63 | 087539002 |

2.21 FILTER

| Item | Description | Part Number |
|--------------------------------------------------|--------------------------------------------------------|-------------|
| Filter Element for Suction Filter 10µ Nominal | Used for Suction Filter 2 x 1" - 2 x 1.5" on BSF Units | 222895006 |
| Filter Element 60µ | Used for Suction Filter 2 x 1" - 2 x 1.5" on BSF Units | 225519004 |
| Filter Element 25µ Absolute | Used for Suction Filter 2 x 1" - 2 x 1.5" on BSF Units | 228943004 |
| Suction Filter Element | 10μ | 416341 |
| High Pressure Filter | 10µ Absolut 40m Class | 425836 |
| Air Filter 10µ | Used on all BSF Units | 272317000 |
| Filter Element 10µ | Used on TTS and TVS Units | 061127003 |
| High Pressure Filter Element 10µ | 80 L/Min DP=20 bar | 223192009 |
| High Pressure Filter Element 10µ Absolute | 110 L/Min DP>=50 bar | 273827007 |
| High Pressure Filter | 110 L/Min 400 bar without Insert | 400833 |
| Filter Element 175µ | Used for BSA and TVS Units | 062277004 |
| Filter Element 10µ | | 248911003 |
| Filter Element 10µ Paper | Used for Air Filter | 272318009 |
| Suction Filter Element 10µ Nominal | | 294073005 |
| Filter Element for Boom Filters | 10µ Nominal | 448258 |
| Filter Element for Return Suction Filter | 10μ | 534896 |
| Filter Element for Suction Filter 10µ | 110 l/min, x=322.5 mm | 551476 |
| Filter Element for Suction Filter | 170 I/min, x=500.5 mm | 558153 |



2.22 DIGITAL PIPE WALL-THICKNESS MEASURING DEVICE

| Item | Description | Part Number |
|-----------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|
| Electronic Thickness Gauge | Wall thickness measuring device with integrated calibrator disc for zero-adjustment, testhead with 120 cm long connection cable, 1 battery, ultrasonic quid, plastic case | 277434001 |
| Digital Thickness Gauge | Ideal for two-layer pipes | 454460 |
| Ultrasound Conductive Paste | Used with 277434001 | 254025006 |



2.23 GAUGE AND HOSE KIT

| Item | Description | Part Number |
|----------------|-------------------------------|-------------|
| Pressure Gauge | 0-6 bar | 002244000 |
| Pressure Gauge | 0-25 bar | 001247008 |
| Pressure Gauge | 0-60 bar | 016372007 |
| Pressure Gauge | 0-250 bar | 016373006 |
| Pressure Gauge | 0-400 bar - Rear Connection | 017250005 |
| Pressure Gauge | 0-400 bar - Bottom Connection | 016375004 |
| Pressure Gauge | 0-600 bar | 527005 |
| Hydraulic Hose | NW 2x5000mm | 063356005 |
| Adapter | R 1/4" Minimess | 063358003 |









2.24 EQV END HOSE SHUTOFF VALVE

| Item | Description | Part Number |
|----------------------------|--------------------------------------------------|-------------|
| EQV End Hose Shutoff Valve | Pneum. Squeeze Valve EQV DN100, 0D125mm/ID180mm. | 542004 |

2.25 OUTRIGGER PADS

| Item | Description | Part Number |
|----------------|--------------------------------------------------------------|-------------|
| Outrigger Pads | Nylon 605mm x 605mm x 50mm for 42-Meter Boom Pump and larger | 453593 |
| Outrigger Pads | Wood 600mm x 600mm x 50mm for 40-Meter Boom Pump and smaller | A126017 |
| Outrigger Pads | Plastic 600mm x 600mm x 50mm with Bore, PE500 | 570943 |
| Case | For Outrigger Pad 7" | A920284 |
| Lock | For Outrigger Pad Case 7" | A920287 |
| Spring | For Outrigger Pad Case 5" and 7" | A920270 |
| Screw | For Outrigger Pad Lock 5" and 7" | A920282 |





2.26 REPLACEMENT PARTS

| Item | Description | Part Number |
|------------------------------|-------------------------|-------------|
| Outrigger Tube Long 54 3/8" | Outrigger Vertical Tube | A250012 |
| Hopper Slug | RS 905, RS 907 | A092052 |
| Retrofit Kit Water Tank 700L | Plastic | A519481 |



2.27 HOSE ACCESSORIES

| Item | Description | Part Number |
|-----------------|--------------------------------------------------------|-------------|
| Hose Skid | Makes lay down jobs simplistic, used for 4" to 5" hose | 482464 |
| Tie Down Straps | 2500mm x 20mm | 482402 |

2.28 CATCH BASKET

| Item | Description | Part Number |
|---------------|----------------------------------------------------------|-------------|
| Catch Basket* | Used for Cleanout Operations on SK 125mm 5-1/2" Complete | 276593008 |
| Catch Basket* | Used for Cleanout Operations on SK 100mm 4-1/2" Complete | 276715006 |

* Also available with HD4" and HD5" connections.



2.29 BOOM STRAPS

| Item | Description | Part Number |
|-------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------|-------------|
| Tiedown Strap with Ratchet | For 31Z.16H, All 32Z, 36Z.16H, 38Z.16H, 40Z.16H, All 43, All 52Z, All 58, EX 22x-100 Boom Pumps, 2" x 15.5' | A260001 |
| Tiedown Strap with Ratchet | For 24Z, All 28, All 32Z, 36X-180, All 36, All 38, All 42X, All 42, All 58, All 63 Boom Pumps, 2" x 13' | A260006 |
| Tiedown Strap with Ratchet | For 24Z with new Pedestal Style, All 28Z, All 31, All 32Z, All 38Z, All 40Z, All 43Z, All 46, All 47, All 58 Boom Pumps, 2" x 52" | A260007 |
| Shackle with Hitch Pin (requires 2) | Used on BSF 63-Meter, 2" x 13' | A382089 |



2.30 END HOSE SAFETY STRAPS

| Item | Description | Part Number |
|-----------------------|-----------------------------------------------------------------------|-------------|
| End Hose Safety Strap | Safety Strap Sling, D12 x 1000mm, Nylon | 066321008 |
| End Hose Safety Clamp | Used for Hose Clamps D51-160 to tie the end hose to the last Boom Arm | 501113 |
| End Hose Safety Strap | Snap Spring 350 kg, Zinc-plated | 280644008 |





2.31 TOOLBOX

| Toolbox Complete with tools listed bell Toolbox 3 Sections Wrench Single open-ended 46mm Wrench Double open-ended 41/46mm | Iow, Color: Blue 024449003 018440005 018440005 016904006 018426003 018427002 018427002 |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------|
| Wrench Single open-ended 46mm | 016904006 018426003 |
| | 018426003 |
| Wrench Double open-ended 41/46mm | |
| | 018427002 |
| Wrench Double open-ended 36/41mm | |
| Wrench Double open-ended 30/32mm | 018428001 |
| Wrench Double open-ended 27/30mm | 018429000 |
| Wrench Double open-ended 22/24mm | 016901009 |
| Wrench Double open-ended 19/24mm | 018430002 |
| Wrench Double open-ended 17/19mm | 000116004 |
| Wrench Double open-ended 14/17mm | 018431001 |
| Wrench Double-ended Ring 19/24mm | 018433009 |
| Wrench Double Ring 12/13mm | 446478 |
| Wrench Double Box 30/36mm | 018434008 |
| Screwdriver No. 7 | 018435007 |
| Screwdriver Insulated 100mm x 3.5mm | 043187003 |
| Allen Wrench SW4 | 041371002 |
| Allen Wrench SW5 | 041372001 |
| Allen Wrench SW6 | 000121002 |
| Allen Wrench SW8 | 000122001 |
| Allen Wrench SW10 | 000123000 |
| Allen Wrench SW14 | 041373000 |
| Allen Wrench SW19 | 041288001 |
| Allen Wrench TORX TX30 | 501725 |
| Allen Wrench TORX TX40 | 501729 |
| Pliers Universal ca.150 lg, long | 016907003 |
| Pliers Water Pump, 240 lg, long | 224584001 |
| Padlock Includes keys | 000111009 |
| Chisel Flat, 250mm | 018436006 |
| Fitting Grease BM10x1 | 016110007 |

2.32 RUBBER BUFFER

| Item | Description | Part Number |
|---------------|-------------------------------------------------|-------------|
| Rubber Buffer | A 25 x 20 NBR 45 Shore, Control Box 12V | 002299000 |
| Rubber Buffer | A 30 x 30 NBR 60 Shore, Converter Box | 002256001 |
| Rubber Buffer | A 40 x 30 NBR 60 Shore, Telebelt Control Box | 002252005 |
| Rubber Buffer | A 75 x 40 NBR 60 Shore, Water Tank | 016387005 |
| Rubber Buffer | C 40 x 30 NBR 55 Shore, MM Mixer | 002255002 |
| Rubber Buffer | D 25 x 17 NBR 75 Shore, Control Box 24V | 066961002 |
| Rubber Buffer | D 25 x 8 NBR 55 Shore, Toolbox | 241770005 |
| Rubber Buffer | D 40 x 10 VUL. 80 Shore, Side Deck | 003339008 |
| Rubber Buffer | D 40 x 30 NBR 75 Shore, TK Hopper Grate | 002257000 |
| Rubber Buffer | D 50 x 60 M8 x 26, Waterbox Drain Plug | 019011006 |
| Rubber Buffer | D 75 x 30 NBR 60 Shore, Outrigger Lock | 004186001 |
| Rubber Buffer | E 50 x 30 NBR 40 Shore | 468132 |
| Rubber Buffer | G 40 x 30 NBR 55 Shore, Control Box EPS | 066396004 |
| Rubber Buffer | G 50 x 30 NBR 60 Shore, Control Box BSA 14000HP | 066264000 |











2.33 CLEANING MATERIAL

| Item | Description | Part Number |
|---------------------------|-----------------|-------------|
| Sponge Ball | D65 Soft | AST23734 |
| Sponge Ball | D80 Soft | 422531 |
| Sponge Ball | D100 Soft | AST23310 |
| Sponge Ball | D120 Soft | 230227006 |
| Sponge Ball | D150 Soft | 230229004 |
| Sponge Ball | D45 Medium | 065044001 |
| Sponge Ball | D60 Medium | 000212005 |
| Sponge Ball | D100 Medium | 295904005 |
| Sponge Ball | D120 Medium | 016091003 |
| Sponge Ball | D150 Medium | 018841002 |
| Sponge Ball | D175 Medium | 026650007 |
| Sponge Ball | D220 Medium | 065348008 |
| Sponge Ball | D30 Hard | 000239004 |
| Sponge Ball | D50 Hard | AST23363 |
| Sponge Ball | D60 Hard | 233494001 |
| Sponge Ball | D80 Hard | 000246000 |
| Sponge Ball | D120 Hard | 234053001 |
| Sponge Ball | D150 Hard | 223673007 |
| Sponge Ball | D175 Hard | 406379 |
| Sponge Octagon | D175 Medium | A555371 |
| Sponge Octagon | D125 Medium | A533527 |
| Sponge Cylinder | D140 x150 Flat | 504034 |
| Sponge Cylinder | D120 x 150 Dome | 256126000 |
| Cleanout Pig AKA GO-DEVIL | D125 Blue | 265417001 |
| Cleanout Pig AKA GO-DEVIL | D125 Black | 253953001 |
| Cleanout Pig AKA GO-DEVIL | D100 Black | 253952002 |
| Sponge Pig | 150 x 180 Dome | 253086004 |
| Cleanout Lid | D235 | 295052009 |

2.34 GREASE FITTING

| Item | Description | Part Number |
|----------------|-----------------|-------------|
| Grease Fitting | BM10x1, 45° | 016110007 |
| Grease Fitting | AM8x1, Straight | 017005001 |
| Grease Fitting | BM8x1, 45° | 017006000 |
| Grease Fitting | CM8x1, 90° | 017007009 |
| Grease Fitting | AM6, Straight | 042669001 |

2.35 WATER BOXES

| Item | Description | Part Number |
|--------------------------|-----------------------------------------------|-------------|
| Cover Plate | Used for most common Putzmeister Water Boxes | 245194001 |
| Water Drain | Used for most common Putzmeister Water Boxes | 245210008 |
| Water Box Ring | 246mm x 210mm x 8mm | 251232009 |
| Lid for Water Box | For Flatpacks with a RS 905 and RS 907 Hopper | 255123004 |
| Foldable Cover | Used for most common Putzmeister Water Boxes | 258380006 |
| Lever for Waterbox Drain | Used for most common Putzmeister Water Boxes | 538388 |
| Rubber Buffer | D50x60 M8x26 | 019011006 |



2.36 WATER TANK

| Item | Description | Part Number |
|--------------------------------|--------------------------------------------------|-------------|
| Water Tank | Plastic, 700L Molded | A123087 |
| Water Tank | Steel, 700L | A123046 |
| Cap for Closing the Water Tank | Used on all kinds of Putzmeister Watertanks | 295936002 |
| Cover for Water Tank | Used on Flushing Water Pumps CRK and CNP 4-160 | A123027 |
| Support Kit for Water Tank | Plastic, 700L | A519343 |
| Retrofit Kit | Used on all 30-meter machines except 31Z and 38Z | A519481 |



2.37 OIL COOLER ACCESSORIES

| Item | Description | Part Number |
|-------------------------------------------------|-----------------------------------------|-------------|
| Oil Cooler 12VDC | Used on Large Line pre-Year 2003 | A024056 |
| Replacement Fan for Hydraulic Oil Cooler 12V | Used on Large Line pre-Year 2003 | 444175 |
| Replacement Fan for Hydraulic Oil Cooler 24V | Used on every Large Line, Single Cooler | 444176 |
| Fan for Oil Cooler 24V | Used on every Large Line, Double Cooler | 573969 |



2.38 THERMOMETER

| Item | Description | Part Number |
|-------------------------|-----------------------------------------------------|-------------|
| Thermometer | 12V, Used for Control Box | 016963005 |
| Thermometer | 24V, Used for Control Box | 026033006 |
| Thermo-Probe 55° | M14 x 1.5mm, Used on the Radiator of all Boom Pumps | 067860005 |
| Thermo-Probe 70° | M14 x 1.5mm, Used on the Radiator of all Boom Pumps | 278493009 |
| Thermo-Probe 90° | M14 x 1.5mm, Used on the Radiator of all Boom Pumps | 016964004 |
| Thermo-Probe -50°/+150° | M14 x 1.5mm, Used on the Radiator of all Boom Pumps | 403405 |





2.39 WORKING LIGHT

| Item | Description | Part Number |
|------------------------------------|-----------------------------------------------|-------------|
| Working Spotlight for Halogen Lamp | Used on a 12V and 24V Working Spotlight | 065255007 |
| Working Spotlight | 24V 70W H3 | 083691009 |
| Working Spotlight | Spotlight Inside Door, 12V and 24V, 55/70W | 262244002 |
| Working Spotlight | Used on most common Boom Pump Units, 24V, 70W | 286270007 |
| LED Work Light | 40W | A602178 |
| Holder for Working Spotlight | Hot-dip Galvanized | 242551003 |

2.40 LIGHT BULBS

| Item | Description | Part Number |
|----------------|---------------------------------------------------|-------------|
| Light Bulb 24V | Rear Lights, 21W | 041222009 |
| Light Bulb 24V | Rear Light, 10W | 041265008 |
| Light Bulb 12V | Used on Control Boxes, 2W | 041308004 |
| Light Bulb 24V | Used on Control Boxes and Rear Lights, 2W | 042016007 |
| Light Bulb 12V | Used on a Working Spotlight, 50W | 016759002 |
| Light Bulb 24V | Used on a Working Spotlight, 70W | 021278002 |
| Light Bulb 24V | Used on Control Boxes and Rear Lights, 5W | 021389001 |
| Marker Light | Amber, Outrigger 46-Meter and 52-Meter Boom Pumps | 268810003 |



2.41 SWING-OUT STEPS

| Item | Description | Part Number |
|-------|--------------------------------|-------------|
| Steps | Rear Left Hand Side, Steel | A410021 |
| Steps | Rear Right Hand Side, Steel | A410022 |
| Steps | Rear Left Hand Side, Aluminum | A410023 |
| Steps | Rear Right Hand Side, Aluminum | A410024 |



2.42 SPLASH GUARD PARTS

| Item | Description | Part Number |
|-------------------------|-----------------------------------------------------------------------|-------------|
| Splash Guard | Steel, Used for Boom Pumps with RS 905 and RS 907 Hopper | A400045 |
| Splash Guard | Rubber, Used for RS 905 Hopper | 245991000 |
| Handle for Splash Guard | Aluminum, Used for Boom Pumps with RS 905, RS 905A and RS 907L Hopper | 411687 |
| Rail for Splash Guard | 690mm, Used for Boom Pumps with RS 905 and RS 907 Hopper | 412152 |

2.43 RELAYS FOR CONTROL BOX

| Item | Description | Part Number |
|---------------------------------|-------------------------------------------------------------------|-------------|
| POH-/Control Module | 10-32V, Green Plug Card | 555644 |
| Relay Holder | | 064259004 |
| Set of Diodes | 1300 V | 244842008 |
| Time Lag Relay | | 257581000 |
| 12V Relay Silver (K2) | | 061852006 |
| 12V Relay Change-over, 20/30 A | Bosch, Black | 065033009 |
| 12V Relay Mini 111 | Yellow, Plastic, 8 Pin 1/2" x 1" | 066638005 |
| 12V Relay 4 Change-over (K3) | Yellow, Plastic, 14 Pin 3/4" x 1" | 226479004 |
| 12V Relay (K238) | Black | 247108008 |
| 12V Relay 10,0A | 2 Way | 252760004 |
| 12V Plug Socket for 2K238 Relay | | 247103003 |
| 12V E-Stop Relay | | 570856 |
| 12V Relay | 70A | 415538 |
| 12V Relay Step | 1 Changer | 278494008 |
| 24V Relay Step | 1 Changer | 278495007 |
| 24V Relay Step | For Change-over, used for Units with Module Cards | 244371003 |
| 24V Relay Step | For Pump on and off | 061853005 |
| 12/24V Stepping Relay (K1) | For Boom Pumps before Year 2000. Replaces 063516007 and 063515008 | 543660 |



2.44 DIODES FOR CONTROL BOX

| Item | Description | Part Number |
|-------|-------------------------|-------------|
| Diode | 3A 1000V | 065151004 |
| Diode | 20MA 24V GN 8mm | 244846004 |
| Diode | 20M-ART 12V 8mm Red LED | 246799007 |
| Diode | 20MA 12V 8mm Green LED | 247102004 |

2.45 CONTROL LAMPS FOR CONTROL BOX

| Item | Description | Part Number |
|----------|-------------|-------------|
| 250V, 2W | Red | 067146004 |
| 250V, 2W | Green | 067148002 |

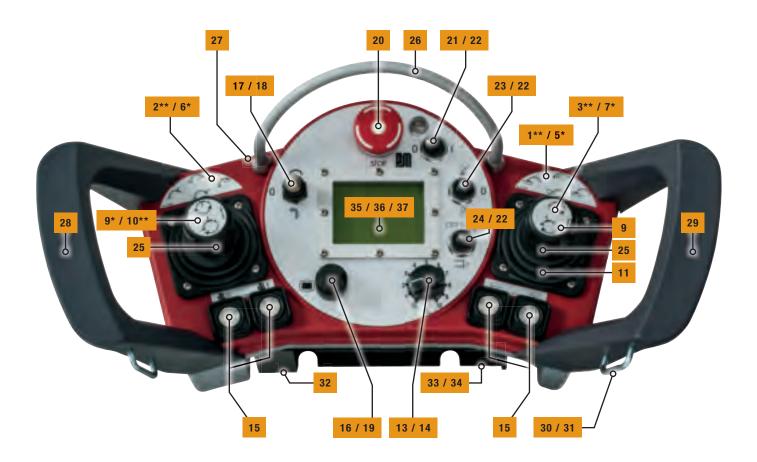


| Item | Description | Part Number |
|---------------------------------|----------------------------------------------------|-------------|
| 4" Diameter vented without Lock | Durable aluminum casting for every Boom Pump Model | A017044 |
| 4" Diameter vented with Lock | Durable aluminum casting for every Boom Pump Model | A017048 |





2.47 RADIO REMOTE TRANSMITTER FOR RADIO SYSTEM TYPES 727-735 AFM — 590940



2.47 RADIO REMOTE TRANSMITTER FOR RADIO SYSTEM TYPES 727-735 AFM — 590940

| Item # | Item | Description | Part Number |
|--------|-----------------------------------------------|-------------------------------------------------------------------------|-------------|
| | Decal for A-Slew Section for 4 Arm Boom | | 292011001** |
| | Decal for C-D Section for 4 Arm Boom | | 292010002** |
| | Decal for B-Section Round Sign for 4 Arm Boom | | 401799** |
| | Blank Round Joystick Plate for 4 Arm Boom | | 401808** |
| i | Decal for A-Slew Section for 5 Arm Boom | | 292014008* |
| ; | Decal for D-E Section for 5 Arm Boom | | 292013009* |
| , | Decal for B-Section Round Sign for 5 Arm Boom | | 401801* |
| } | Decal for C-Section Round Sign for 5 Arm Boom | | 401807* |
|) | 3-Axis Joystick | | 487160 |
| 0 | 2-Axis Joystick | | 487161** |
| 1 | Joystick Bellows | | 292129003 |
| 12 | Joystick Knob | | 466329 |
| 13 | Volume Knob | | 255255008 |
| 14 | Volume Control Potentiometer | | 249791002 |
| 15 | Push Buttons | RPM and Motor Stop, Soldered in Part | 294941001 |
| 16 | Icon Knob Switch Assembly | Kit. Comes with Knob, Switch and O-Rings, Soldered in Part | 510650 |
| 17 | Boom/Outrigger Switch | Soldered in Part, Alternative: Toggle Switch 15A, 28V (251663005) | 418164 |
| 18 | LG Switch Protection Cap | Alternative: Rubber Cap with Seal (501987) | 249520008 |
| 19 | Icon Switch Knob | | 449140 |
| 20 | E-Stop Push Button | Soldered in Part | 241401002 |
| 21 | TX Power Switch | Soldered in Part | 241415001 |
| 22 | Small Switch Protection Cap | | 241416000 |
| 23 | Pump on Switch | Soldered in Part | 067033007 |
| 24 | Horn/Changeover Switch | Soldered in Part | 241412004 |
| 25 | Joystick Knob | | 466329 |
| 26 | Aluminum Roll Bar on Transmitter | | 292584004 |
| 27 | Tapered Aluminum Roll Bar Washers | | 293803001 |
| 28 | Remote Handle | Left Side, Includes Belt Loop | 400951 |
| 29 | Remote Handle | Right Side, Includes Belt Loop | 400952 |
| 30 | Belt Loop | | 292461004 |
| 31 | Belt Loop Nut | | 043088005 |
| 32 | Battery Compartment | | 495536 |
| 33 | Model 735, Ergo Lower Housing | With Battery Compartment | 495537 |
| 34 | Model 727, Ergo Lower Housing | With Battery Compartment, Part No. 495537 can be used as an alternative | A611340 |
| 35 | Screen Glass | | 512304 |
| 36 | Screen Silicone Gasket | | 512305 |
| 37 | Screen Protective Film Cling | Comes in Five-Pack | 501845 |

* Only in 5-Section Radio Application

** Only used in 4-Section Radio Application

2.48 24V NON-EGD RADIO REMOTE PARTS FOR RADIO SYSTEM TYPE 727 — A602302



2.48 24V NON-EGD RADIO REMOTE PARTS FOR RADIO SYSTEM TYPE 727 — A602302

| Item # | Item | Description | Part Number |
|--------|-----------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|-------------|
| 1 | E-Stop Button | Soldered in Part | 241401002 |
| 2 | Transmitter Power Switch | Soldered in Part | 241504006 |
| 3 | Pump on Switch | Soldered in Part, Requires 2x Capacitor Ceramic 1000PF 50V (A544520) | 295755005 |
| 4 | RPM + /- and Horn/Changeover Switches | Soldered in part, requires 2x Capacitor Ceramic 1000PF 50V (A544520) | 241412004 |
| 5 | Volume Control Potentiometer | Soldered in Part | 249791002 |
| 6 | Volume Control Knob | | 255255008 |
| 7 | LG Switch Protection Cap | Rubber Cap with Seal (501987) is an Alternative Part | 249520008 |
| 8 | Boom/Outrigger Switch - Snail/Rabbit Switch | Soldered in Part, Requires 2x Capacitor Ceramic 1000PF 50V (A544520), Toggle Switch 15A, 28V (Part No. 251663005) is an Alternative Part | 418164 |
| 9 | Small Switch Protection Cap | Rubber cap for Toggle Switch (067037003) is an Alternative Part | 241416000 |
| 0 | User Defined Set Switch - Motor Stop Switch | Soldered in Part, Requires 2 Capacitor Ceramic 1000PF 50V (A544520) | 241502008 |
| 11 | Decal for B-Section Round Boom for 4 Arm Boom | | 401799** |
| 12 | Decal for B-Section Round Boom for 5 Arm Boom | | 401801* |
| 3 | 3-Axis Joystick | | 487160 |
| 4 | Joystick Knob | *Snap ring at the base holds knob in place. ** 4 Arm C-D Joystick. The knob is glued in. | 466329 |
| 15 | Joystick Bellow | | 292129003 |
| 16 | Decal for A-Slew Section for 4 Arm Boom | | 292011001** |
| 17 | Decal for A-Slew Section for 5 Arm Boom | | 292014008* |
| 18 | Remote Handle | Right Side, Includes Belt Loop | 400952 |
| 19 | Remote Handle | Left Side, Includes Belt Loop | 400951 |
| 20 | Belt Loop | | 292461004 |
| 21 | Belt Loop Nut | | 043088005 |
| 22 | Decal for C-D Section for 4 Arm Boom | | 292010002** |
| 23 | Decal for D-E Section for 5 Arm Boom | | 292013009* |
| 24 | Blank Round Joystick Plate for 4 Arm Boom | | 401808** |
| 25 | Decal for C-Section Round Boom for 5 Arm Boom | | 401807* |
| 26 | 2-Axis Joystick | | 487161 |
| 27 | Aluminum Roll Bar on Transmitter | | 292584004 |
| 28 | Tapered Aluminum Roll Bar Washers | | 293803001 |
| 29 | Transmitter Lower Housing — Ergonic | Includes Battery Compartment (495536), Soldered in Part | A611340 |
| 30 | Battery Compartment | Part of Transmitter Lower Housing (A611340) | 495536 |

* Only in 5-Section Radio Application ** Only used in 4-Section Radio Application

2 Boom Pump

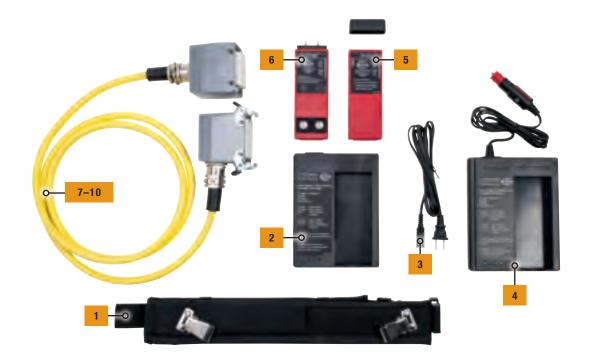
2.49 HBC RADIO RECEIVER FOR RADIO SYSTEM TYPES 727-735



2.49 HBC RADIO RECEIVER FOR RADIO SYSTEM TYPES 727-735

| Item # | Item | Description | Part Number |
|--------|-------------------------------------------|-----------------------------------------------------------------------|-------------|
| 1 | Receiver Cable Connection Housing | Includes 2 locking clamps (Part No. 479296) and gasket | 243707005 |
| 2 | Locking Clamp | | 479296 |
| 3 | 1-16 Receiver Cable Connector Insert | | 243704008 |
| 4 | 17-32 Receiver Cable Connector Insert | | 243705007 |
| 5 | 900 MHz FL30 Antenna | | 406519 |
| 6 | Receiver for Roof Mount Antenna 900 MHz | | 434444 |
| 7 | Cable | 3 meter | 434447 |
| 8 | TC 240 Stud Mounted 2.4 GHz Focus Antenna | Reference silver label on radio transmitter to see if TC240 is needed | A601590 |
| 9 | TC 241 Stud Mounted 2.4 GHz Focus Antenna | Reference silver label on radio transmitter to see if TC241 is needed | A617384 |
| 10 | Neoprene Receiver Gasket | | 294934005 |

2.50 RADIO REMOTE ACCESSORIES — APPLICABLE FOR ALL 727 AND 735 RADIO SYSTEM TYPES



| Item # | Item | Description | Part Number |
|--------|----------------------------------------------------|----------------------------------------------------------------------------------------|-------------|
| 1 | Waist Belt for Radio Remote Control | Standard belt that comes in new kits | 288778002 |
| 2 | 120VAC Battery Charger | Must be sold with Battery Charger Cable 115V (Part No. A534578) | A534577 |
| 3 | 120VAC Battery Charger Cord | Must be sold with Battery Charger 115V (Part No. A534577) | A534578 |
| 4 | 10-30VDC Battery Charger with 12V Outlet Connector | Plugs into cigarette lighter | 459061 |
| 5 | HBC 4.2mAh NiHM Battery Pack | Current on all new production | 458017 |
| 6 | HBC 2.1mAh NiHM Teleteach Battery | Is required to adjust electronic controlled boom speeds on HBC Remotes | 496070 |
| 7 | 2.5 Meter Receiver Cable with HAN 32 Pin Ends | Different lengths used in different years depending on radio mounting locations | 461552 |
| 8 | 5 Meter Receiver Cable with HAN 32 Pin Ends | Different lengths used in different years depending on radio mounting locations | 433760 |
| 9 | 10 Meter Receiver Cable with HAN 32 Pin Ends | Different lengths used in different years depending on radio mounting locations | 433765 |
| 10 | 40 Meter Remote Cable with HAN 32 Pin Ends | Not suitable to use as a Radio Receiver Cable. Only use for a Cable Remote Application | 433776 |
| | Ergo Waist Belt Extender | Extends standard belt for larger waist sizes | A052497 |
| _ | Neck Strap for Ergo Transmitter | Hangs around operator's neck | 403322 |
| _ | Shoulder Strap | Wraps below and around operator's shoulders for comfort | 295773003 |
| _ | Carrying Belt for HBC Spectrum | Color: Orange | 227618000 |
| | | | |

3.1 SHIP-AWAY KIT FOR CITY PUMPS (A512510)



| Item # | Description | Part Number | Item # | Description | Part Number |
|--------|------------------------------------|-------------|--------|-------------------------------|-------------|
| _ | SHCS M16 x 30mm | A971317 | 9 | Hydraulic Hose DN 16 x 700mm | 016543001 |
| _ | Reducer Elbow SK150-5" HD | A104021 | 10 | Hydraulic Hose DN 10 x 1000mm | 016527001 |
| 1 | Gasket Coupling SK150-6.0 | 002231000 | 11 | Hydraulic Hose DN 6 x 1000mm | 016517008 |
| 2 | Coupling Clamp SK-H 150 | 544801 | 12 | Hydraulic Hose DN12 x 1000mm | 016435009 |
| _ | Proximity Splitter 2-Way | A052565 | 13 | Lever Grease Gun with Hose | 000211006 |
| 3 | Hydraulic Hoses DN10 x 1750 | 223800003 | 14 | Sponge Ball D150 Medium | 018841002 |
| _ | Warning Triangle | A126001 | — | Gasket Cavity SK125-5.5mm | 055559001 |
| 4 | Emergency Stroke Change Kit | AT134931 | 15 | Hydraulic Hose DN16 x 1000mm | 042625003 |
| _ | Proximity Switch M12 x 1mm | 270321001 | 16 | Single Spanner, 65mm | 041289000 |
| 5 | Filter Element 10µ Nominal | 222895006 | 17 | Tool Box Complete | 024449003 |
| _ | QC Coupler Plug Air | A971333 | 18 | Relay 4 Changer | 226479004 |
| 6 | Working Spotlight 12V | 083687000 | 19 | Relay 12VDC | 247108008 |
| 7 | Safety Helmet with PM Logo, Yellow | 064626006 | — | Electrical Spare Parts Kit | A052253 |
| 8 | Sponge Cube D150 | 063567001 | 20 | Step Relay 12VDC | 278494008 |
| _ | Box Ship Away Kit | A322000 | 21 | Relay 12V DC | 252760004 |
| _ | Hydraulic Fitting Kit Emergency | A041192 | 22 | Relay 12V (K27) | 210857001 |
| _ | Coupling Clamp SK-H 125 | 417249 | 23 | Spray Nozzle without Coupling | 412120 |
| | | | 24 | Wash-out Hose Red 3/4" | A121045 |
| | | | | | |

3 Ship-Away Kit — Large Line

3.2 SHIP-AWAY KIT FOR BOOM PUMP UNITS



| Item # | Description | Part Number | Item # | Description | Part N |
|--------|------------------------------------|-------------|--------|---------------------------------------|---------|
| 1 | Hydraulic Hose Kit | A041191 | 16 | Coupling Clamp SK-H 125 | 417249 |
| — | Hydraulic Fitting Kit | A041192 | 17 | Filter Element 10µ Absolute | 425830 |
| _ | Pipe Bushing 3/4"-3/8" | A043027 | _ | Filter Element 10µ for Suction Filter | 416341 |
| _ | Proximity Splitter 2-Way | A052565 | — | Filter Element 10µ for Boom Filter | 448258 |
| 2 | Wash-out Gun Kit | A121000 | _ | Tag SP/EN Danger under Repair | A80015 |
| 3 | Wash-out Hose | A121010 | — | Gauge 0/600 bar | 527005 |
| _ | Wash-out Hose 3/8" | A121011 | — | Coupling Screw | 2405140 |
| _ | Box Ship Away Kit | A322000 | — | HHCS M20mm x 150mm | 2554620 |
| _ | Allen Wrench, 3mm | A610018 | — | Nut Nylock M20mm | 0341100 |
| _ | SHCS M16mm x 30mm | A971317 | — | Washer Flat | 0421700 |
| | QC Coupler Plug Air | A971333 | 18 | Fuse 3 AMP Flat | 2322730 |
| 4 | Lever Grease Gun with Hose | 000211006 | 19 | Fuse 5 AMP Flat | 2322750 |
| 5 | Sponge Ball D150 Medium | 018841002 | 20 | Fuse 7.5 AMP Flat | 2322760 |
| 6 | Single Spanner, 60mm | 019179003 | 21 | Fuse 10 AMP Flat | 2322770 |
| 7 | Tool Box Complete with Tools | 024449003 | 22 | Fuse 15 AMP Flat | 2322780 |
| _ | HHCS M12mm x 60mm | 032383009 | 23 | Fuse 20 AMP Flat | 2322790 |
| _ | HHCS M20mm x 70mm | 032438006 | 24 | Fuse 25 AMP Flat | 2322800 |
| 8 | Single Spanner, 65mm | 041289000 | 25 | Fuse 30 AMP Flat | 2322810 |
| 9 | Single Spanner, 50mm | 042383002 | 26 | Microfuse 0.2AT 250V | 2395920 |
| 10 | Gasket Cavity SK125-5.5mm | 055559001 | 27 | Relay 24V, 8A | 2741470 |
| 11 | Gauge on Hose 1/4" Minimess | 063358003 | 28 | Relay 24V, 60A | 2694630 |
| 12 | Hydraulic Hose 2 x 400 Minimess | 063365009 | 29 | Step Relay 24V | 2443710 |
| 13 | Sponge Cube D150 | 063567001 | _ | Proximity Switch M12mm x 1mm | 2703210 |
| 14 | Safety Helmet with PM Logo, Yellow | 064626006 | 30 | Spray Nozzle without Coupling | 412120 |
| | 0-Ring ISO36 | 069042009 | — | Wash-out Hose Red 3/4" | A121045 |
| 15 | Working Spotlight 24V | 286270007 | | | |

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4.1 BOLTS/BEARINGS

| Item | Description | Part Number | Schwing Part # |
|---------|-----------------------|-------------|----------------|
| Bolt | M30 x 150 8.8 DIN 931 | 032267002 | 10001295 |
| Bushing | With grease groove | A527221 | 10018037 |
| Bushing | With flange | A527217 | 10018047 |



4.2 SEALING RINGS/CLAMPS

| Item | Description | Part Number | Schwing Part # |
|--------------|-------------|-------------|----------------|
| 0-Ring | 200 x 10 | A527587 | 10000602 |
| O-Ring | 60 x 5 | 042235008 | 10000765 |
| Sealing Ring | DN 150 | A527588 | 10004761 |
| O-Ring | 70 x 8 | 013154008 | 10017436 |
| O-Ring | 95 x 8 | A527398 | 10016241 |
| Sealing Ring | DN 250 | A527592 | 10035783 |



4.3 AGITATOR

| Item | Description | Part Number | Schwing Part # |
|------------------|--------------------------|-------------|----------------|
| Bearing Assembly | Drive Side | A527392 | 10061072 |
| Bearing Assembly | Fixed Support | A527394 | 10061073 |
| Bearing | Rod Bushing | A527248 | 10061074 |
| Flang Shaft | Left Hand Side | A538533 | 10061075 |
| Sealing Cone | | A527250 | 10061076 |
| Bushing | D60 | A527249 | 10061077 |
| Flang Shaft | Right Hand Side | A539485 | 10061080 |
| Bushing | 2.367 x 1.957 Bronze 660 | A527589 | 10061082 |
| Hydraulic Motor | | A527245 | 10039180 |



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4.4 BUSHINGS/SEALS

| Item | Description | Part Number | Schwing Part # |
|-----------------|-----------------------------------|-------------|----------------|
| Back-up Ring | DN 210 | A527209 | 10158880 |
| Bearing Bushing | | A531198 | 10025626 |
| Bearing Sealing | | A531200 | 10067810 |
| Bushing | 56/D 45 x 45 | A531202 | 10007772 |
| Bushing | D 60/68 x 23 Material Sint-B50 | A527249 | 10061077 |
| Scraper | 50 x 60 x 5 x 7 P 7-50x | A531195 | 10002789 |
| Seal | Cone | A527250 | 10061076 |
| Support Bushing | | A527217 | 10018047 |



4.5 HOPPER COMPONENTS

4.6 FILTERS

| Item | Description | Part Number | Schwing Part # |
|------------------------------|---------------|-------------|----------------|
| Agitator Support | Fixed Support | A527394 | 10061073 |
| Hydraulic Motor for Agitator | | A527245 | 10147632 |



Description Part Number Schwing Part # Item A538889 Filter Element Paper 350 P25D 10002989 Filter Element 852-126 SM 10 A530792 10021810 Filter Element HC 9800 FKT8H A534817 10072694 Filter Element KVM45SX HC9600 A527585 10073397

4.7 PISTON RAMS

| Item | Description | Part Number | Schwing Part # |
|------------|--------------|-------------|----------------|
| Piston Ram | DN 180 (7") | A531110 | 10161781 |
| Piston Ram | DN 200 (8") | A527239 | 10161754 |
| Piston Ram | DN 230 (9") | A527240 | 10161634 |
| Piston Ram | DN 250 (10") | A527400 | 10161980 |



4.8 ADAPT-A-RAM

| Item | Description | Part Number | Schwing Part # |
|-------------|----------------------|-------------|----------------|
| Adapt-A-Ram | 230 Piston Kit | A530882 | |
| Adapt-A-Ram | 250 Piston Kit | A530883 | |
| Adapt-A-Ram | Ø146mm with Hardware | A528534 | |



4.9 PISTONS

| Item | Description | Part Number | Schwing Part # |
|------------------|--------------------|-------------|----------------|
| Ram | DN 230 | A527240 | 10161634 |
| Ram | DN 200 Pivot Style | A527238 | 10007908 |
| Ram Flange Style | DN 250 | A527400 | 10161980 |
| Ram Flange Style | DN 180 | A531110 | 10161781 |



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4.10 WEAR PARTS

| Item | Description | Part Number | Schwing Part # |
|------------------|-------------------------------|-------------|----------------|
| Rock Valve | DN 210/180, M-Rock | A527206 | 10059467 |
| Rock Valve | DN 220/180, B-Rock | A535374 | 10181912 |
| Kidney Seal | DN 135 | A527584 | 10032182 |
| Kidney Seal | DN 180 | A527214 | 10029138 |
| Housing Lining | DN 135, Outlet Side | A531197 | 10025851 |
| Housing Lining | DN 180, Outlet Side | A527215 | 10018046 |
| Cutting Ring | DN 165 | A531283 | 10032186 |
| Cutting Ring | DN 210 | A527212 | 10063939 |
| Backup Ring | DN 210 | A527209 | 10158880 |
| Cutting Ring | DN 220 | A527255 | 10181916 |
| Pressure Spring | DN 165 | A530875 | 10064473 |
| Pressure Spring | DN 210 | A527213 | 10064472 |
| Pressure Spring | DN 220 | A533560 | 10181917 |
| Pressure Spring | DN 230 | A527399 | 10166975 |
| Plate Lining | Rock Valve DN 150, Inlet Side | A536653 | 10129809 |
| Plate Lining | Rock Valve DN 180, Inlet Side | A539614 | 10129807 |
| Wear Plate | Casting DN 200 (8") | A527218 | 10074767 |
| Wear Plate | Casting DN 230 (9") | A527219 | 10074768 |
| Wear Ring Insert | DN 250, Inlet | A527254 | 10181938 |
| Base Plate | DN 180/200/230 | A533152 | 10074769 |
| Cover Lining | | A527216 | 10018029 |



4.11 SPECTACLE WEAR PLATES/WEAR RINGS

| Item | Description | Part Number | Schwing Part # |
|--------------------|-------------|-------------|----------------|
| Wear Ring | DN 210 | A527212 | 10063939 |
| Wear Ring | DN 220 | A527255 | 10181916 |
| Kidney Sealing | DN 180 | A527214 | 10029138 |
| Pressure Spring | DN 210 | A527213 | 10064472 |
| Pressure Spring | DN 230 | A527399 | 10166975 |
| Wear Ring | DN 165 | A531283 | 10063938 |
| Kidney Seal Ring | | A527584 | 10032182 |
| Pressure Spring | DN 165 | A530875 | 10064473 |
| Wear Plate Casting | DN 200 8" | A527218 | 10074767 |
| Wear Plate Casting | DN 230 9" | A527219 | 10074768 |

4.12 CARBIDE WEAR PARTS

| Item | Description | Part Number | Schwing Part # |
|-------------------|-------------------------|-------------|----------------|
| Wear Insert | DN 230 | A536976 | 10081097 |
| Cutting Ring | DN 210 | A536977 | 10081098 |
| Small Wear Insert | Triangle | A533173 | 10146064 |
| Large Wear Insert | Triangle | A533174 | 10146063 |
| Wear Insert | DN 220, Right Hand Side | A533170 | 10190439 |
| Wear Insert | DN 220, Left Hand Side | A533171 | 10183355 |
| Cutting Ring | DN 220 | A533559 | 10182449 |
| Cutting Ring | DN 230 | A527396 | 10185103 |



4.13 ACCESSORIES

| Item | Description | Part Number | Schwing Part # |
|----------------|-------------------|-------------|----------------|
| Discharge Gate | Rock Valve | A527591 | 10080782 |
| Wedge | 16mm | A528850 | 10004709 |
| Gearshift Fork | With Shifting Rod | A528867 | 10012464 |



4.14 WATER PUMP

| Item | Description | Part Number | Schwing Part # |
|------------------|-----------------------|-------------|----------------|
| Hypro Water Pump | 1500 Gallons - 1 1/2" | A527395 | 30301745 |



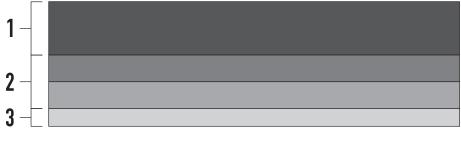


5.1 BELTS

The Telebelt[®] belt is made up of three layers as shown in the diagram below. The top layer is the load carrying side. The middle layer (carcass), the tensile member of belt, is fabric ply. The bottom layer is the non-load carying side.

The Telebelt belt is special for these reasons:

- High strength, wears evenly
- Great flexibility to bend over pulleys without weakening or damaging the belt carcass
- Tracks perfectly without riding up off idlers
- Troughs perfectly even with 45 degree idlers
- Resists stretching, tearing, fraying, impact, abrasion and cutting
- Resists chemicals, rot, mildew and delamination







Belt Layers (total width = 7/16")

Layer 1: Top Cover — load carrying side (width = 3/16")
Layer 2: Fabric Ply — carcass (width = 3/16")
Layer 3: Bottom Cover — non-load carrying side (width = 1/16")

| Item | Description | Part Number |
|------------------------------------|------------------------------------------|-------------|
| Main Conveyor Belt TB 80 | Belt 18" Width x 173' Length | A380889 |
| Main Conveyor Belt TB 105 | Belt 18" Width x 235' Length | A380896 |
| Main Conveyor Belt TB 110 | Belt 18" Width x 247' Length | A321458 |
| Main Conveyor Belt TB 130 | Belt 18" Width x 302' Length | A320586 |
| Main Conveyor Belt TBS 130 | Belt 18" Width x 302' Length Chevron Top | A542429 |
| Feeder Belt TB 80 | Belt 18" Width x 67' Length | A320655 |
| Feeder Belt TB 105/ TB 110/ TB 130 | Belt 18" Width x 75' Length | A321550 |
| Feeder Belt TBS 130 | Belt 18" Width x 75' Length Chevron Top | A542424 |



5.2 FILTER

| Item | Description | Part Number |
|----------------|-------------------------------------------------------|-------------|
| Filter Element | 10µ Nominal, used with all Telebelts | 222895006 |
| Filter Element | 60µ Absolute, used with all Telebelts | 225519004 |
| Filter Element | 25µ Absolute, used with all Telebelts | 228943004 |
| Filter Element | $10\mu80$ l/min dp=20 bar, used with all Telebelts | 223192009 |
| Flter Element | 10μ 110 l/min dp>=50 bar, used with all Telebelts | 273827007 |



FRONT-END LOADER HOPPER



LOW-PROFILE HOPPER



ROCK HOPPER

5.3 HOPPER ASSEMBLY

Whether you're on a wind farm or wall job, Putzmeister has all your needs covered with a variety of hopper options. Each hopper accommodates different materials, such as concrete, rock and various loose, bulk materials. In addition, you can feed our hoppers multiple ways using a front-end loader, skid steer loader, dump truck or concrete mixer.

| Item | Description | Part Number |
|-----------------------------|-----------------------------------------------------------------------------------------------------|-------------|
| Folding Hopper Assembly | Used on TB 110 and TB 130 | A309720K |
| Front-end Loader Hopper | Allows easier use with skid steer and small wheel loaders, used on TB 80, TB 105, TB 110 and TB 130 | A306000 |
| Low Profile Hopper Assembly | Aluminum, used on TB 80, TB 105, TB 110 and TB 130 | A306001 |
| Rock Hopper Assembly | Allows faster, more efficient handling of rock and gravel, used on TB 80, TB 105, TB 110 and TB 130 | A300042 |
| Feed Conveyor Hopper | Used on TB 80, TB 105, TB 110 and TB 130 | A341002 |
| Seal Rubber Side Panel | Used on TB 110, TB 130 and TB 600 | A321382 |

5.4 SKIRTS

Skirts act as a funnel to direct the flow of material from the feeder belt to the main conveyor. Tunnel skirts are invaluable in ensuring the flow from the feeder through the transfer and onto the main belt is smooth for more efficient material placement, a cleaner job site and easier cleanup.

| Item | Description | Part Number |
|----------------------------------------------------|-----------------------------------------------------|-------------|
| Side Skirt for Loader Hopper | Used on TB 80, TB 105, TB 110 and TB 130 | A320011 |
| Rear Skirt for Loader Hopper | Used on TB 80, TB 105, TB 110 and TB 130 | A320013 |
| Front Skirt for Loader Hopper | Used on TB 80, TB 105, TB 110 and TB 130 | A320019 |
| Rear Skirt for Hopper | Used on TB 80, TB 105 and TB 130 | A311956 |
| Side Skirt for Hopper | Used on TB 80, TB 105, TB 110 and TB 130 | A321173 |
| Rubber Side Skirt for Transition Hopper | Used on TB 80 | A322526 |
| Rear Sealing Rubber Skirt for Transition Hopper | Used on TB 80 | A322529 |
| Seal Rubber Side Panel for Folding Hopper | Used on TB 110, TB 130 and TB 600 | A321382 |
| Seal Rubber Outer End Panel for Folding Hopper | Used on TB 110, TB 130 and TB 600 | A321138 |
| Rubber Skirt for Transition | Used on TB 110 | A321437 |
| Rubber Skirt for Transition | Used on TB 130 and TB 600 | A322440 |
| Skirt for Transition Flap | Used on TB 110 | A321438 |
| Rubber Tunnel Skirt | Used on TB 80 and TB 105 | A311790 |
| Chute for Rubber Swivel | Used on TB 105 | A321198 |
| Skirt for Rubber Swivel | Used on TB 105 | A321632 |
| Cover for Rubber for Turret | Used on TB 105 | A321630 |
| Rubber Apron Skirt | For Arm 1 Tunnel, used on TB 110, TB 130 and TB 600 | A321217 |
| Skirt | For Arm 1 Tunnel, used on TB 110 | A321452 |
| Feeder Skirt Wear Discharge Boot | Used on all Telebelts | A311824 |
| Skirt Wear Discharge Boot | 18", used on TB 80, TB 105, TB 110 and TB 130 | A330748 |
| Rubber Turret Skirt | Used on TB 110 | A321530 |
| Apron Rubber for Feed Conveyor | Used on TB 80, TB 110, TB 130 and TB 600 | A322221 |
| Feeder Scraper Skirt | Used on TB 80, TB 110 and TB 130 | A332672 |
| Apron Skirt | Used on TB 80 | A320195 |
| Apron Skirt | Used on TB 105 | A321008 |
| Apron Skirt | Used on TB 110 | A321621 |
| Apron Skirt | Used on TB 600 and TB 200 | A321727 |
| Head Scraper Skirt | Used on TB 80, TB 105, TB 110 and TB 130 | A331737 |
| Rubber Apron Skirt | Front, Arm 1, used on TB 130 | A506995 |
| | | |













5.5 ROLLERS

Using the right rollers in the correct position is very important to the life of the belts and the overall performance of the Telebelt. The location and design of Putzmeister's rollers are a product of years of experience and practical application.

| Item | Description | Part Number |
|----------------------------------|--------------------------------------------------------------------------------------|-------------|
| Roller Assembly | 18" U-Roller, used on TB 80, TB 105, TB 110 and TB 130 | A320090 |
| Roller | Hopper, used on TB 80, TB 105, TB 110 and TB 130 | A330537 |
| V-Idler Assembly | Used on TB 80, TB 105, TB 110 and TB 130 | A383544 |
| Return Roller | Used on TB 50 | A381163 |
| Return Roller Assembly | 18" Belt, used on TB 80, TB 105, TB 110, TB 130 and TB 600 | A383545 |
| Roller Replacement Part | For A383545, Center Labyrinth Seal, used on TB 80, TB 105, TB 110, TB 130 and TB 600 | A383562 |
| Roller Replacement Part | For A383545, Outer Labyrinth Seal, used on TB 80, TB 105, TB 110, TB 130 and TB 600 | A383563 |
| Roller Replacement Part | For A321470, Inner Labyrinth Seal, used on TB 80, TB 105, TB 110 and TB 130 | A321643 |
| Roller Replacement Part | For A321470, Outer Labyrinth Seal, used on TB 80, TB 105, TB 110 and TB 130 | A321644 |
| Bushing | For Return Roller 25", Used on TB 105, TB 110, TB 130 and TB 200 | A311732 |
| Transition U-Roller Assembly | 18", used on TB 80, TB 110 and TB 130 | A321068 |
| Transition U-Roller Assembly | 18", used on TB 105 | A320117 |
| V-Roller Assembly Transition | Used on TB 110 | A321541 |
| Pulley 5" w/Double Ball Bearings | Used on TB 80, TB 105, TB 110 and TB 130 | A321470 |
| Rear Roller Assembly | 18", used on TB 80, TB 105, TB 110 and TB 130 | A330731 |
| Roller Assembly | 3", used on TB 80, TB 105, TB 110 and TB 130 | A320081 |
| Roller Assembly | 5" x 2" Outer Diameter, used on all Telebelts | A320082 |
| Roller Assembly | 8.25" x 2" Outer Diameter, used on all Telebelts | A320075 |
| Roller Assembly | Rear 24", used on TB 600 and TB 200 | A330732 |
| Return Roller Assembly | 24", used on TB 600 and TB 200 | A383622 |
| Shaft | 9.57" for 8.25" Roller, used on TB 80, TB 105, TB 110 and TB 130 | A320056 |
| Shaft | 21.5" for 18" Roller, used on TB 80, TB 105 and TB 130 | A320058 |
| Triple Bearing | For 19" Roller, used on TB 80, TB 105, TB 110 and TB 130 | A320078 |
| Bearing | For Roller 2.5", used on TB 110 and TB 130 | A320573 |
| Roller Cradle | Tip Boom, used on TB 80, TB 110 and TB 130 | A331394 |
| Roller Cradle | Inner Mid, used on TB 80, TB 110 and TB 130 | A331395 |
| Roller Cradle | Outer Mid, used on TB 80, TB 110 and TB 130 | A331396 |
| Bracket Roller | Feeder, used on TB 80, TB 105, TB 110 and TB 130 | A340077 |
| Bearing Roller | 95mm Inner Diameter, used on TB 105, TB 110 and TB 200 | A381721 |
| | | |

5.6 SCRAPER

Why use a 16" Scraper Blade on an 18" Wide Belt?

Telebelts are equipped with "crowned" pulleys. Slightly crowned (tapered) pulleys allow for easier adjustment when tracking or training the belt. These crowned pulleys leave approximately one inch on each side of the belt that is not flat where an 18" wide scraper would wear out the belt edges prematurely. With a properly tuned and running belt, the material should never reach the outside of the belt so there should be no need to clean there.

| Item | Description | Part Number |
|---------------------------|--------------------------------------------------------------|-------------|
| Head Scraper Blade 16" | For 18" Belt, used on TB 80, TB 105, TB 110 and TB 130 | A310693 |
| Head Scraper Skirt | Used on TB 80, TB 105, TB 110 and TB 130 | A331737 |
| Scraper Assembly | Head and Feeder, used on TB 80, TB 105, TB 110 and TB 130 $$ | A330002 |
| Head Arm Scraper | Right-Hand, used on TB 80, TB 105, TB 110 and TB 130 | A320547 |
| Head Arm Scraper | Left-Hand, used on TB 80, TB 105, TB 110 and TB 130 | A320545 |
| Scraper Brush | 18", used on all Telebelts with Chevron Belts | A561837 |
| T-Handle | Short, used on all Telebelts | A310597 |
| Spring Scraper Conveyor | Used on all Telebelts | A380417 |
| Hair Pin | Large D177" Wire, used on all Telebelts | A380772 |
| Hair Pin | Small, used on all Telebelts | A380539 |
| Scraper | Head Angle, used on all Telebelts | A310244 |
| V-Scraper Assembly | Used on TB 80, TB 110 and TB 130 | A340227 |
| Feeder V-Scraper | For A340227, used on TB 80, TB 110 and TB 130 | A320551 |
| Scraper | For A340227, used on TB 80, TB 110 and TB 130 | A312410 |
| Feeder Scraper Assembly | Used on TB 105 | A331738 |
| Head Arm Scraper | Right Hand for A331738, used on TB 105 | A320136 |
| Head Arm Scraper | Left Hand for A331738, used on TB 105 | A320137 |
| Feeder V-Scraper Assembly | 24" Belt, used on TB 600 and TB 200 | A308055 |
| Scraper Blade 22" | 24" Belt, used on TB 600 and TB 200 | A321687 |





5.7 BOOM CONTROL HYDRAULIC BLOCK

| Item | Description | Part Number |
|---------------------------------------------------------------------|----------------------------------------------------|-------------|
| Seal Set for Input Module | Used on all Telebelts, each seal set seals 1 valve | 471709 |
| Seal Set for MBC Valve to Operate Mode Select and Hydraulic Prop | Used on all Telebelts, each seal set seals 1 valve | 471710 |



5.8 REDUCERS

| Item | Description | Part Number |
|--------------------|--------------------------------------------------------------------------|-------------|
| Reducer 8" Outlet | Reducer, used on TB 80, TB 105, TB 110 and TB 130 | A341023 |
| Reducer 8" Outlet | Trunk Rubber $$ 8" x 15', used on TB 80, TB 105, TB 110 and TB 130 $$ | A381734 |
| Reducer 8" Outlet | Trunk Rubber Bulk by the Foot, used on TB 80, TB 105, TB 110 and TB 130 | A380818 |
| Reducer 12" Outlet | Reducer, used on TB 80, TB 105, TB 110, TB 130 and TB 600 | A341022 |
| Reducer 12" Outlet | Reducer for 24" Belt, used on TB 600 | A340785 |
| Reducer 12" Outlet | Trunk Rubber 12" x 15', used on TB 80, TB 105, TB 110, TB 130 and TB 600 | A381735 |
| Reducer 12" Outlet | Trunk Rubber Bulk by the Foot, used on TB 80, TB 105, TB 110 and TB 130 | A380819 |
| Reducer 16" Outlet | Reducer, used on TB 600 and TB 200 | A340772 |
| Reducer 16" Outlet | Trunk Rubber 16" x 15', used on TB 600 and TB 200 | A383630 |
| Reducer 16" Outlet | Trunk Rubber Bulk by the Foot, used on TB 600 | A383532 |

5.9 WIRE ROPES AND CABLES

| Item | Description | Part Number |
|--------------------|---------------------------------------------------------------|-------------|
| Wire Rope Assembly | 5/16", used on TB 80 | A320413 |
| Wire Rope | 9/16", used on TB 105 | A381586 |
| Wire Rope | 3/16", used on TB 105 | A382021 |
| Wire Rope | 9/16", used on TB 110 | A321523 |
| Wire Rope | Rear, used on TB 110 and 130 | A321524 |
| Wire Rope | Front, used on TB 110 and 130 | A321525 |
| Wire Rope | 9/16", used on TB 130 | A320588 |
| Wire Rope | Rear, used on TB 130 | A320589 |
| Wire Rope | Front, used on TB 130 | A320590 |
| Wire Rope | 1/8", used on TB 80, TB 105, TB 110 and TB 130 | A382025 |
| Sheave | 8" Outer Diameter, used on TB 105 | A381562 |
| Sheave | 10" Outer Diameter, used on TB 105 | A381563 |
| Sheave | 10" Outer Diameter, used on TB 110, TB 130, TB 600 and TB 200 | A320572 |
| Sheave | 8" Outer Diameter, used on TB 110, TB 130, TB 600 and TB 200 | A320571 |



5.10 HYDRAULIC CYLINDERS

| Item | Description | Part Number |
|----------------------|-----------------------------------|-------------|
| Main Cylinder Lift | Used on TB 80 | A322536 |
| Main Cylinder Lift | Used on TB 105 | A525905 |
| Main Cylinder Lift | Used on TB 110 | A316282 |
| Main Cylinder Lift | Used on TB 130 and TBS 130 | A316276 |
| Feeder Cylinder Lift | Used on TB 80 | A316268 |
| Feeder Cylinder Lift | Used on TB 105 | A316008 |
| Feeder Cylinder Lift | Used on TB 110, TB 130 and TB 600 | A316278 |



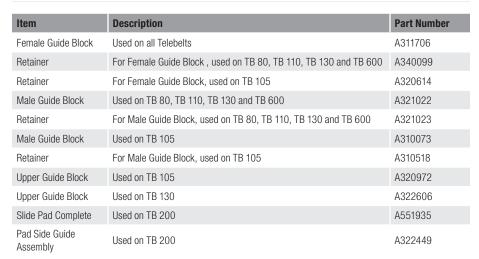


5.11 HYDRAULIC JACK SET

Putzmeister offers a variety of equipment for tensioning belts and cables.

| Item | Description | Part Number |
|--------------------|---------------------------------------------|-------------|
| Hand Pump | Used on all Telebelts | A381903 |
| Pressure Gauge Tee | With 2 Valves, used on all Telebelts | A330244 |
| Pressure Gauge | 0-400 Bar, used on all Telebelts | 017250005 |
| Pressure Gauge | 0-60 Bar, used on all Telebelts | 016372007 |
| Ram End | Used on all Telebelts | A320003 |
| Ram Collar | Used on all Telebelts | A320997 |
| Ram | Manufacturer Simplex, used on all Telebelts | A330021 |
| Hydraulic Hose | 06GH, used on all Telebelts | A340519 |
| Hydraulic Hose | NW 2 x 400mm, used on all Telebelts | 063365009 |
| Coupler | M3/8", used on all Telebelts | A382139 |
| Fitting | 06MP-06MP, used on all Telebelts | A380191 |
| Fitting | 06FQPI-06FP, used on all Telebelts | A382138 |
| Seal Kit | Manufacturer Enerpac, used on all Telebelts | A381900 |
| Seal Kit | Manufacturer Simplex, used on all Telebelts | A381315 |

5.12 MALE AND FEMALE GUIDE BLOCKS





5.13 SEAL KITS

| Item | Description | Part Number |
|----------|---------------------------------------------------------------------------------------|-------------|
| Seal Kit | For Hydraulic Cylinder Assembly Take up A381773, used on all Telebelts | A381774 |
| Seal Kit | For Danfoss Hydraulic Motor, used for 80ccm and 125ccm Hydraulic Motors | A322353 |
| Seal Kit | Rear for Hydraulic Motor, used for 130ccm, 160ccm, 205ccm and 395ccm Hydraulic Motors | A320522 |
| Seal Kit | Shaft, used for 130ccm, 160ccm, 205ccm and 395ccm Hydraulic Motors | A320523 |



5.14 LAMPS AND SIRENS

| Item | Description | Part Number |
|------------------|-------------------------------------------------|-------------|
| Lamp | Sealed 2-1/2" Red Marker, used on all Telebelts | A370149 |
| Light LED | Stop Turn and Tail, used on all Telebelts | A370150 |
| Electronic Siren | 2 Channel, used on all Telebelts | A382178 |

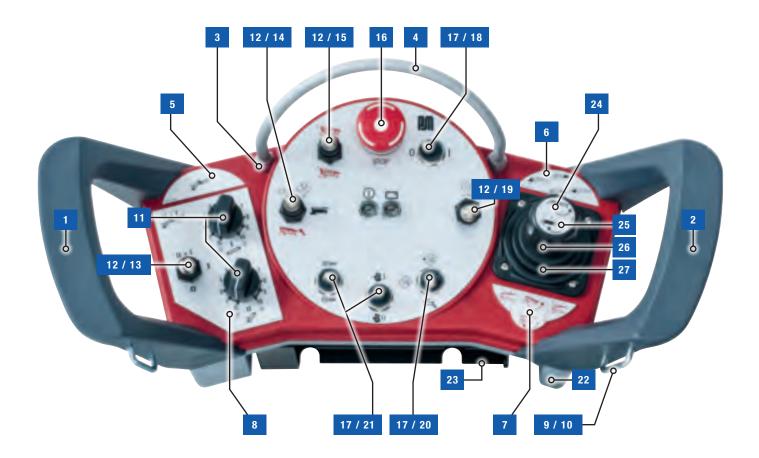




5.15 OUTRIGGER PADS

| Item | Description | Part Number |
|---------------------------|-----------------------|-------------|
| Wood 600mm x 600mm x 50mm | Used on all Telebelts | A126017 |

5.16 HBC FOR TELEBELT TB RADIO REMOTE 12V 2.4GHZ (A602300) AND TBS RADIO REMOTE 24V 2.4GHZ (A602301), RADIO SYSTEM TYPE 727



5.16 HBC FOR TELEBELT TB RADIO REMOTE 12V 2.4GHZ (A602300) AND TBS RADIO REMOTE 24V 2.4GHZ (A602301), RADIO SYSTEM TYPE 727

| Item # | Item | Description | Part Number |
|--------|-----------------------------------------|-------------------------------------|-------------|
| 1 | Left Handle | Includes Belt Loop | 400951 |
| 2 | Right Handle | Includes Belt Loop | 400952 |
| 3 | Aluminum Chamfered Washers for Roll Bar | | 293803001 |
| 4 | Aluminum Roll Bar | | 292584004 |
| 5 | Belt Function Sign | | A053140 |
| 6 | Main Belt Boom Function Sign | | A053141 |
| 7 | Feeder Belt Function Sign | | A053142 |
| 3 | Main and Feeder Control Function Sign | | A053139 |
| 9 | Belt Loop | | 292461004 |
| 10 | Belt Loop Nut | | 043088005 |
| 11 | Belt Speed Knob | | 255255008 |
| 2 | Large Switch Protection Cap | | 249520008 |
| 13 | Belt Switch | Soldered in Part | A370038 |
| 14 | Horn/Outrigger Switch | Soldered in Part | 277940003 |
| 15 | Feeder Transfer Switch | Soldered in Part | A370033 |
| 16 | E-Stop Bush Button | Soldered in Part | 241401002 |
| 17 | Small Switch Protection Cap | Soldered in Part | 241416000 |
| 18 | Transmitter Power Switch | Soldered in Part | 241415001 |
| 19 | Water Pump Switch | Soldered in Part | 243735006 |
| 20 | Boom Speed Select Switch | Soldered in Part | 292137008 |
| 21 | Motor Start/Stop and RPM +/- Switches | Soldered in Part | 241412004 |
| 22 | Lower Housing Transmitter | Includes 495536 Battery Compartment | 495537 |
| 23 | Battery Compartment | | 495536 |
| 24 | Z Axis Joystick | | 487160 |
| 25 | Main Raise and Lower Function Sign | | A053143 |
| 26 | Joystick Knob | | 466329 |
| 27 | Joystick Bellow | | 292129003 |

5.17 RECEIVER FOR TELEBELT RADIO TB REMOTE 12V 2.4GHZ (A602300) AND TBS RADIO REMOTE 24V 2.4GHZ (A602301), RADIO SYSTEM TYPE 727



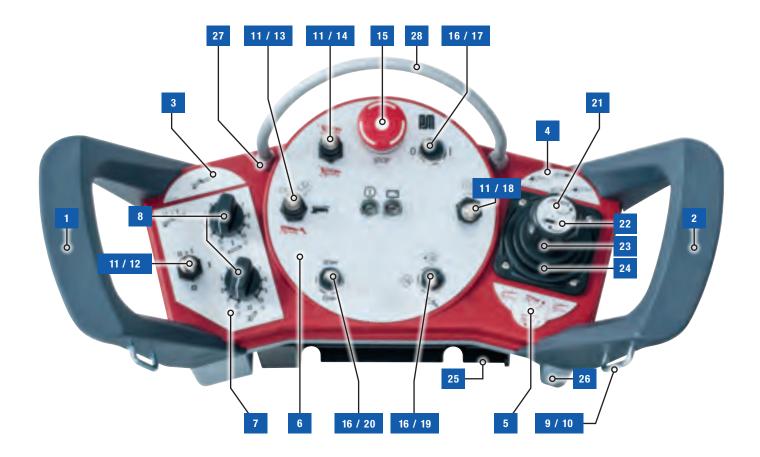


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5.17 RECEIVER FOR TELEBELT RADIO TB REMOTE 12V 2.4GHZ (A602300) AND TBS RADIO REMOTE 24V 2.4GHZ (A602301), RADIO SYSTEM TYPE 727

| Item # | Item | Description | Part Number |
|--------|---------------------------------------|-----------------------------------------------------------------------------------------------|-------------|
| 1 | Receiver Cable for Connection Housing | Includes 2 Receiver Cable Clips and Gasket | 243707005 |
| 2 | Receiver Cable Clip | | 479296 |
| 3 | Connector Insert for Receiver Cable | | 243704008 |
| 4 | Connector Insert for Receiver Cable | | 243705007 |
| 5 | Antenna Extension Cable | 10 meter, used if the radio receiver is mounted inside the toolbox next to main control box | A622364 |
| 6 | TC 240 Focus Antenna | Please verify Antenna type by matching to the silver label on the bottom of radio transmitter | A601590 |
| 7 | TC 241 Focus Antenna | Please verify Antenna type by matching to the silver label on the bottom of radio transmitter | A617384 |
| 8 | TC 240 Magnet Mounted Focus Antenna | Please verify Antenna type by matching to the silver label on the bottom of radio transmitter | A609466 |
| 9 | TC 241 Magnet Mounted Focus Antenna | Please verify Antenna type by matching to the silver label on the bottom of radio transmitter | A617385 |

5.18 RADIO HBC TELEBELT REMOTE (A053085), RADIO SYSTEM TYPE 735



5.18 RADIO HBC TELEBELT REMOTE (A053085), RADIO SYSTEM TYPE 735

| tem # | Item | Description | Part Number |
|-------|-----------------------------------------|-----------------------------------------------------------------------|-------------|
| | Left Ergo Handle | Includes Belt Loop | 400951 |
| 2 | Right Ergo Handle | Includes Belt Loop | 400952 |
| } | Belt Function Sign | | A053140 |
| Ļ | Main Belt Function Sign | | A053141 |
| , | Feeder Belt Function Sign | | A053142 |
| ; | Round Function Sign | | A053138 |
| | Main and Feeder Control Function Sign | | A053139 |
| | Belt Speed Knob | | 255255008 |
| | Belt Loop | | 292461004 |
| 0 | Belt Loop Nut | | 043088005 |
| 1 | LG Switch Protection Cap | | 249520008 |
| 2 | Belt On/Off Switch | Requires 2 pieces of Capacitor Ceramic A544520, soldered in component | A370038 |
| 3 | Horn/Outrigger Switch | Requires 2 pieces of Capacitor Ceramic A544520, soldered in component | 277940003 |
| 4 | Feeder Transfer Switch | Requires 2 pieces of Capacitor Ceramic A544520, soldered in component | A370033 |
| 5 | E-Stop Push Button | | 241401002 |
| 6 | Small Switch Protection Cap | | 241416000 |
| 7 | Transmitter Power Switch | | 241504006 |
| 8 | Motor Stop/Water Pump Switch | Requires 2 pieces of Capacitor Ceramic A544520, soldered in component | 249520008 |
| 9 | User Defined/Rabbit Switch | Requires 2 pieces of Capacitor Ceramic A544520, soldered in component | 241503007 |
| 0 | RPM + / - Switch | Requires 2 pieces of Capacitor Ceramic A544520, soldered in component | 241502008 |
| 1 | 3-Axis Joystick | | 291273002 |
| 2 | Main Belt Raise and Lower Function Sign | | A053143 |
| 3 | Joystick Knob | | 466329 |
| 4 | Joystick Bellow | | 292129003 |
| 5 | 1 Piece Battery Compartment | Soldered in component | 479793 |
| 6 | Lower Transmitter Housing | Soldered in component, includes 1 piece battery compartment (479793) | 401275 |
| 7 | Aluminum Chamfered Washer for Roll Bar | | 293803001 |
| 8 | Aluminum Roll Bar | | 292584004 |

5.19 RECEIVER FOR TELEBELT RADIO REMOTE (A053085), RADIO SYSTEM TYPE 735





5.19 RECEIVER FOR TELEBELT RADIO REMOTE (A053085), RADIO SYSTEM TYPE 735

| Item # | Item | Description | Part Number |
|--------|-----------------------------------|---------------------------------------------------------------|-------------|
| 1 | Receiver Cable Connection Housing | Includes 2 pieces of Receiver Cable Clips and Gasket | 243707005 |
| 2 | Receiver Cable Clip | | 479296 |
| 3 | Connector Insert | For Receiver Cable | 243704008 |
| 4 | Connector Insert | For Receiver Cable | 243705007 |
| 5 | 900MHz FL30 Antenna | | 406519 |
| 6 | Receiver Antenna Cable | 3 meter, used when Radio Receiver is mounted in the truck cab | 434447 |
| 7 | Receiver Antenna | 900 MHz, used when Radio Receiver is mounted in the truck cab | 434444 |
| 8 | Receiver Antenna Port | | A053089 |
| 9 | Neoprene Receiver Gasket | | 294934005 |

5.20 RADIO REMOTE ACCESSORIES FOR TELEBELT RADIOS APPLICABLE FOR ALL 727 AND 735 SYSTEM TYPES



| Item # | Item | Description | Part Number |
|--------|-----------------------------------------------------|-----------------------------------------------------------------------------------------|-------------|
| 1 | Waist Belt for Radio Remote | Standard belt that comes in new kits, red and grey. | 288778002 |
| 2 | 120V AC Battery Charger | Must be sold with battery charger cable 115V (A534578), plugs into standard wall outlet | A534577 |
| 3 | 120V AC Battery Charger Cord | Must be sold with battery charger 115V (A534577) | A534578 |
| 4 | 10-30V DC Battery Charger with 12V Outlet Connector | Plugs into cigarette lighter | 459061 |
| 5 | HBC 4.2mAh NiMH Battery Pack | Current on all new production | 458017 |
| 6 | HBC 2.1mAh NiMH Teleteach Battery | Is required to adjust Electronic Controlled Boom Speeds on HBC Remotes | 496070 |
| 7 | 2.5 Meter Receiver Cable with HAN 32 Pin Ends | Different lengths used for different years depending on radio mounting locations | 461552 |
| 8 | 5 Meter Receiver Cable with HAN 32 Pin Ends | Different lengths used for different years depending on radio mounting locations | 433760 |
| 9 | 10 Meter Receiver Cable with HAN 32 Pin Ends | Different lengths used for different years depending on radio mounting locations | 433765 |
| 10 | 40 Meter Remote Cable with HAN 32 Pin Ends | Not suitable to use as a radio receiver cable, only use for a cable remote application | 433776 |
| _ | Ergo Waist Belt Extender | Extends standard belt for larger waist sizes | A052497 |
| _ | Neck Strap for Ergo Transmitter | Hangs around operator's neck | 403322 |
| _ | Shoulder Strap | Wraps below and around operators shoulders for comfort | 295773003 |
| _ | Carrying Belt for HBC Spectrum | Color: Orange | 227618000 |

6.1 SHIP-AWAY KIT FOR ALL TELEBELT MODELS



| Description | Part Number | Description |
|--------------------------------|-------------|---------------------|
| Hydraulic Hose NW 2 x 400mm | 063365009 | Grease Cartridge |
| Gauge D63 0-400 bar | 017250005 | Sprayer 3.5 Gallo |
| Gauge D63 0-60 bar | 016372007 | Hose and Fitting I |
| Gauge on Hose R 1/4" | 063358003 | Tool Kit for Tool B |
| Head Scraper Blade, 18" Belt | A310693 | Tarp 9'-6" x 11'-4 |
| T-Handle Short | A310597 | Broom Metal Cap |
| Ram End | A320003 | Trunk Rubber 8" |
| Tray, Hydraulic Jack Kit | A320022 | Trunk Rubber 12' |
| Collar for Hydraulic Jack | A320997 | Strap Assembly, I |
| Cylinder Modification Assembly | A330021 | Shackle with Hitc |
| Section Valve | A330244 | Lever Grease Gur |
| Hydraulic Hose 06GH781HH072 | A340519 | Safety Helmet wit |
| Fitting 06MP-06MP | A380191 | Tie Down Rubber |
| Hand Pump | A381903 | Chain Maintenand |
| Fitting 06FQPI-06FP | A382138 | Filter Element 10 |
| Coupler M 3/8" H3-63 | A382139 | Filter Element 10 |
| Pin Pull 3/8" DIA 2.3 | A382257 | Filter Element 10 |
| Pin Pull 5/8" DIA 2.5 | A382261 | Chain and Cable |
| Tremie Lock-up Assembly | A320037 | Oil Drain Hose M2 |
| Chain, Binder 5/16" | A321634 | Oil Drain Hose M2 |
| Pin Hair Small | A380539 | |
| Pin Hair Large D.177 | A380772 | |
| | | |

| Description | Part Number |
|------------------------------------|-------------|
| Grease Cartridge Mobile | A381028 |
| Sprayer 3.5 Gallon | A381277 |
| Hose and Fitting Kit, New Style | A381280 |
| Tool Kit for Tool Box | A381281 |
| Tarp 9'-6" x 11'-4" Blue | A381609 |
| Broom Metal Cap with Wood Handle | A381610 |
| Trunk Rubber 8" X 15' | A381734 |
| Trunk Rubber 12" X 15' | A381735 |
| Strap Assembly, Die Down Ratchet | A382020 |
| Shackle with Hitch Pin | A382089 |
| Lever Grease Gun with Hose | 000211006 |
| Safety Helmet with PM Logo, Yellow | 064626006 |
| Tie Down Rubber 6-1/4 | A382254 |
| Chain Maintenance Kit | A309710 |
| Filter Element 10µ Nominal | 222895006 |
| Filter Element 10µ | 273827007 |
| Filter Element 10µ 80I/min | 223192009 |
| Chain and Cable Lube | A383485 |
| Oil Drain Hose M26 x 1 | 482494 |
| Oil Drain Hose M22 x 1 | 429043 |
| | |

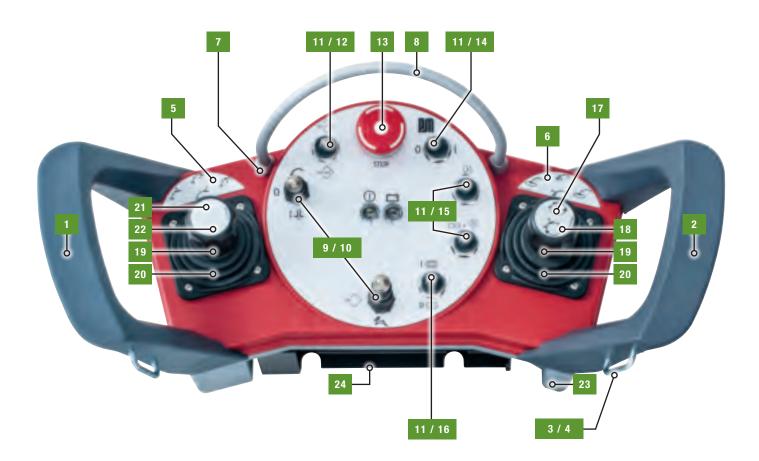
Custom Parts Solutions for Your Specific Project need

Because each placing system is unique, we can compile a tailor-made list of parts to accommodate your exact configuration. Our recommendations are designed for each placing boom individually, so feel free to contact us to discuss your options.

Contact Putzmeister's Customer Support Group at (800) 890-0269 or PartsOrders@putzam.com to learn more. Please have your serial number on hand.



7.1 RADIO REMOTE CONTROL (A602309) FOR PLACING BOOMS, CURRENT PRODUCTION 4 ARM, RADIO SYSTEM TYPE 727



7.1 RADIO REMOTE CONTROL (A602309) FOR PLACING BOOMS, CURRENT PRODUCTION 4 ARM, RADIO SYSTEM TYPE 727

| Item # | Item | Description | Part Number |
|--------|---------------------------------|----------------------------------|-------------|
| 1 | Handle Left Side | Includes belt loop | 400951 |
| 2 | Handle Right Side | Includes belt loop | 400952 |
| 3 | Belt Loop | Does not inclued nut (043088005) | 292461004 |
| 4 | Belt Loop Nut | | 043088005 |
| 5 | Decal for C-D Section | | 292010002 |
| 6 | Decal for A-Slew Boom | | 292011001 |
| 7 | Roll Bar Chamferred Washer | | 293803001 |
| 3 | Aluminum Roll Bar | | 292584004 |
| 9 | Large Switch Protection Cap | | 249520008 |
| 10 | Boom/Jack Snail/Rabbit Switches | Soldered in part | 418164 |
| 1 | Small Switch Protection Cap | | 241416000 |
| 12 | User Defined Set Switch | Soldered in part | 241502008 |
| 3 | E-Stop Button | Soldered in part | 241401002 |
| 14 | TX Power Switch | Soldered in part | 241415001 |
| 15 | Pump Switch/Horn Switch | Soldered in part | 241505005 |
| 6 | Motor Start/Stop Switch | Soldered in part | 241412004 |
| 7 | 3-axis Joystick | | 487160 |
| 8 | Decal for B-Section | | 401799 |
| 19 | Joystick Knob | Held in by snap ring base | 466329 |
| 20 | Joystick Bellow | | 292129003 |
| 21 | 2-axis Joystick | | 487161 |
| 22 | Blank Aluminum Function Sign | | 401808 |
| 23 | Lower Housing | | A611340 |
| 24 | 1 Piece Battery Compartment | | 495536 |
| | | | |

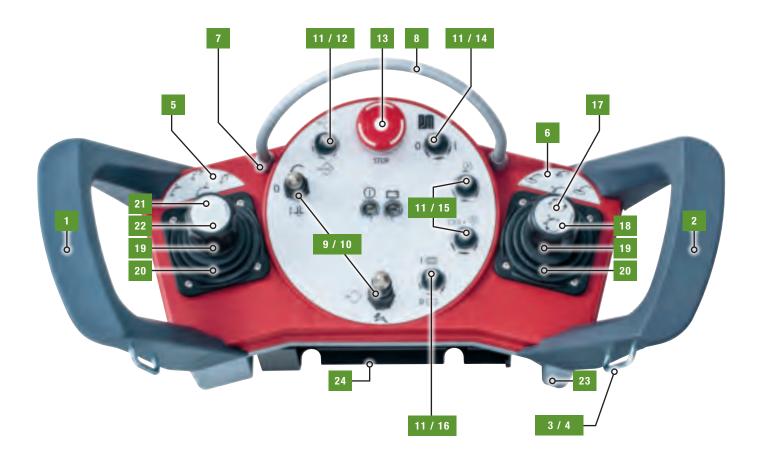
7.2 RECEIVER (A602309) FOR PLACING BOOMS WITH RADIO SYSTEM TYPE 727



7.2 RECEIVER (A602309) FOR PLACING BOOMS WITH RADIO SYSTEM TYPE 727

| Item # | Item | Description | Part Number |
|--------|---------------------------------------|-----------------------------------------------------------------------------------------------|-------------|
| 1 | Receiver Cable Connection Housing | Includes 2 locking clamps (479296) and gasket | 243707005 |
| 2 | Locking Clamp | | 479296 |
| 3 | 1-16 Receiver Cable Connector Insert | | 243704008 |
| 4 | 17-32 Receiver Cable Connector Insert | | 243705007 |
| 5 | Cable | 10 meter, Used if the radio receiver is mounted inside of the toolbox next to main control | A622364 |
| 6 | TC 240 Mount Focus Antenna | Please verify antenna type by matching to the silver label on the bottom of radio transmitter | A601590 |
| 7 | TC 241 Mount Focus Antenna | Please verify antenna type by matching to the silver label on the bottom of radio transmitter | A617384 |
| 8 | TC 240 Magnet Mount Focus Antenna | Please verify antenna type by matching to the silver label on the bottom of radio transmitter | A609466 |
| 9 | TC 241 Magnet Mount Focus Antenna | Please verify antenna type by matching to the silver label on the bottom of radio transmitter | A617385 |
| 10 | Battery Charger Cable | 115V AC | A534578 |
| 11 | Power Converter | For battery charger | A523734 |

7.3 ERGO TRANSMITTER (437088) FOR PLACING BOOMS WITH RADIO SYSTEM TYPE 735



7.3 ERGO TRANSMITTER (437088) FOR PLACING BOOMS WITH RADIO SYSTEM TYPE 735

| tem # | Item | Description | Part Number |
|-------|----------------------------------|-----------------------------------|-------------|
| 1 | Handle Left Side | Includes belt loop | 400951 |
| 2 | Handle Right Side | Includes belt loop | 400952 |
| 3 | Belt Loop | Does not include nuts (043088005) | 292461004 |
| 1 | Belt Loop Nut | | 043088005 |
| 5 | Decal for C-D Section | | 292010002 |
| 6 | Decal for A-Slew Boom | | 292011001 |
| 7 | Roll Bar Chamferred Washer | | 293803001 |
| 3 | Aluminum Roll Bar | | 292584004 |
| 9 | Large Switch Protection Cap | | 249520008 |
| 10 | Boom/Jack -Snail/Rabbit Switches | Soldered in part | 418164 |
| 11 | Small Switch Protection Cap | | 241416000 |
| 12 | User Defined Set Switch | Soldered in part | 241502008 |
| 13 | E-Stop Button | Soldered in part | 241401002 |
| 14 | TX Power Switch | Soldered in part | 241504006 |
| 15 | Pump Switch/Horn Switch | Soldered in part | 241505005 |
| 16 | Motor Start/Stop Switch | Soldered in part | 241502008 |
| 17 | 3-axis Joystick | | 291273002 |
| 18 | Decal for B-Section | | 401799 |
| 19 | Joystick Knob | Held in by snap ring at base | 466329 |
| 20 | Joystick Bellow | | 292129003 |
| 21 | 2-axis Joystick | | 292116003 |
| 22 | Blank Aluminum Function Sign | | 401808 |
| 23 | Lower Housing | Soldered in part | 401275 |
| 24 | 1 Piece Battery Compartment | Soldered in part | 479793 |

7.4 RADIO REMOTE RECEIVER PARTS (437088) FOR RADIO SYSTEM TYPE 735



| Item # | Item | Description | Part Number |
|--------|---------------------------------------|---------------------------------------------------------------|-------------|
| 1 | Receiver Cable Connection Housing | Includes 2 locking clamps (479296) and gasket | 243707005 |
| 2 | Locking Clamp | | 479296 |
| 3 | 1-16 Receiver Cable Connector Insert | | 243704008 |
| 4 | 17-32 Receiver Cable Connector Insert | | 243705007 |
| 5 | 900MHz FL30 Antenna | | 406519 |
| 6 | Cable | 3 Meter, Used when radio receiver is mounted in the truck cab | 434447 |
| 7 | Roof Mount Receiver Antenna 900 MHz | Used when radio receiver is mounted in the truck cab | 434444 |
| 8 | Receiver Antenna Port | | A053089 |
| 9 | Neoprene Receiver Gasket | | 294934005 |
| 10 | Battery Charger Cable | 115V AC | A534578 |
| 11 | Power Converter | For battery charger | A523734 |

7.5 RADIO REMOTE ACCESSORIES — APPLICABLE FOR ALL 735 AND 727 RADIO SYSTEM TYPES



| Item # | Item | Description | Part Number |
|--------|----------------------------------------------------|-----------------------------------------------------------------------------------------------------|-------------|
| 1 | Waist Belt for Ergo Transmitter | Standard belt that comes with new kits | 288778002 |
| 2 | 120VAC Battery Charger | Must be sold with a Battery Charger Cable 115V (A534578) | A534577 |
| 3 | 120VAC Charger Cord | Must be sold with Battery Charger 115V (A534577) | A534578 |
| 4 | 10-30VDC Battery Charger with 12V Outlet Connector | | 459061 |
| 5 | HBC 4.2 mAh NiHM Battery Pack | Current on all new production | 458017 |
| 6 | HBC 2.1 mAh NiHM Teleteach Battery | Is required to adjust electronic controlled boom speeds on HBC Remotes | 496070 |
| 7 | Receiver Cable with HAN 32 Pin Ends | 2.5 meter, Different lengths used in different years depending on radio mounting locations | 461552 |
| 8 | Receiver Cable with HAN 32 Pin Ends | 5 meter, Different lengths used in different years depending on radio mounting locations | 433760 |
| 9 | Receiver Cable with HAN 32 Pin Ends | 10 meter, Different lengths used in different years depending on radio mounting locations | 433765 |
| 10 | Remote Cable with HAN 32 Pin Ends | 40 meter, Not suitable to use as a radio receiver cable. Only use for a cable remote application | 433776 |
| _ | Waist Belt Extender | Extends standard belt for larger waist sizes | A052497 |
| — | Transmitter Neck Strap | Hangs around operator's neck | 403322 |
| _ | Shoulder Strap | Wraps below and around operator's shoulders for comfort | 295773003 |

Parts for BSA Trailer Pumps

Putzmeister BSA Trailer Pumps deliver superb, powerful performance over a long lifespan. They provide smooth and reliable pumping, superior durability, unbeatable flexibility and exceptional convenience to meet the needs of even your most demanding job.

Extend the life of your machine with our thorough selection of genuine parts. Between the engine, pump, hydraulics, electrical components and wear parts, we've got the assets you need, no matter the model.







8.1 BSA 100 PARTS

| Item | Description | Part Number |
|---------------------------------------|------------------------------------|--------------|
| Engine | | |
| Fuel Filter | Deutz TCD2012L062V | A950171 |
| Oil Filter | Deutz TCD2012L062V | A950166 |
| Fuel Filter Water Element | Deutz TCD2012L062V | A561792 |
| Air Filter Element - Primary | Deutz TCD2012L062V | A950156 |
| Air Filter Element - Secondary | Deutz TCD2012L062V | A950168 |
| Muffler | Deutz TCD2012L062V | A950096 |
| Elbow Exhaust Stack | 4" 85° | A508699 |
| Rain Cap Air Filter | Deutz TCD2012L062V | A950159 |
| Fuel Cap Diesel with Gauge | | A017047 |
| Pumps | | |
| Hydraulic Pump - Main | K3VL140 | A012069 |
| Hydraulic Pump - Accumulator/Agitator | R 11/11 SAE A 9T AZP | A013043 |
| Hydraulic Components | | |
| Valve Flow Control | | AT311936 |
| Bladder Kit Hydac with Seal Set | For Accumulator AT311944 | AT311945 |
| Seal Kit | For Plunger Cylinder D160mm x 60mm | A262840008SK |
| Filter Element | Beta Synthetic | AT311660 |
| Filler Breather Cap | 5 psi | A029188 |
| Oil Level Gauge with Thermometer | | AT311934 |
| Thermometer | For AT311934 | AT312763 |
| Pressure Gauge | 3000 psi | AT312777 |
| Pressure Gauge | 6000 psi | AT312776 |
| Pressure Gauge | 43 psi Bypass 1/8" NPT | A041362 |
| Set of Seals | For Agitator Motor | 502156 |

8.1 BSA 100 PARTS

| Item | Description | Information | Part Number |
|---------------------------------|------------------------------------|-------------|-------------|
| Electrical | | | |
| Proximity Switch | M12mm x 1mm 10-32VDC | Common | 270321001 |
| Harness Emergency Stroke Change | | Common | A052274 |
| Solenoid Coil | 12V NG6 | Common | 267378009 |
| Vibrator | 12VDC 3000RPM with Plug Fc=100KG | Common | 459826 |
| Hopper Grate Switch | 230V 4A Special | Common | 452208 |
| Key, Switch Complete | With 2 Keys | Without EGD | A052722 |
| Engine Gauge | RPM | Without EGD | A052484 |
| Engine Temperature Gauge | 120-300F | Without EGD | A052939 |
| Relay | 12V Changeover, Black | Without EGD | 065033009 |
| Relay | 12V Mini 111 | Without EGD | 066638005 |
| Relay | 12V Stepping | Without EGD | 278494008 |
| Relay | 12V K238 | Without EGD | 247108008 |
| Diode | Zener | Without EGD | 454588 |
| Display | Deutz | Without EGD | 471007 |
| Display | EGD | With EGD | 528072 |
| Relay | 12V 8A K97 | With EGD | 602154 |
| Relay | 12V 30/50A SPDT with Diode | With EGD | A628363 |
| Relay | 12V 70A SPNO with Resistor | With EGD | A628364 |
| Relay | 12V 12A SPDT with Diode | With EGD | A628365 |
| Wear Parts | | | |
| Delivery Cylinder | D200mm x 1400mm | | 240112004 |
| Delivery Piston Seal | D200mm | | 080372004 |
| Delivery Piston Guide Ring | D200mm x 180mm x 40mm | | 080794006 |
| S-Valve | S2015 | | 251341000 |
| Thrust Ring | D200mm x 220 mounted without Space | r | 252898002 |
| Wear Ring | ND200ZI220 DUR022 | | 251031006 |
| Spectacle Wear Plate | ND200/260 540 DUR022 | | 229488005 |
| Bearing Flange | D60mm open with 0-Ring | | 242572008 |
| Mixer Shaft | Center D45mm x 880mm x 840mm | | 264020004 |
| Mixer Shaft | End for Hopper RS 905/907 60mm | | 275587002 |
| Washer | D9mm x 55mm x 12mm | | 055916000 |
| Mixer Paddle | Left hand for Hopper RS 905A | | 441540 |
| Mixer Paddle | Right hand for Hopper RS 905A | | 441541 |
| Rubber Buffer | For Hopper Grate | | 432235 |
| Rubber Buffer | D40mm x 30mm M8mm x 23mm | | 002257000 |
| Round Cord | D15mm NBR70 | | 233915001 |

















8.2 BSA 120 PARTS

| Item | Description | Part Number |
|----------------------------------|------------------------------------|--------------|
| Engine | | |
| Fuel Filter | Deutz TCD2012L062V | A950171 |
| Oil Filter | Deutz TCD2012L062V | A950166 |
| Fuel Filter Water Element | Deutz TCD2012L062V | A561792 |
| Air Filter Element - Primary | Deutz TCD2012L062V | A950156 |
| Air Filter Element - Secondary | Deutz TCD2012L062V | A950168 |
| Muffler | Deutz TCD2012L062V | A950096 |
| Elbow Exhaust Stack | 4" 85° | A508699 |
| Rain Cap Air Filter | Deutz TCD2012L062V | A950159 |
| Fuel Cap Diesel with Gauge | | A017047 |
| Pumps | | |
| Hydraulic Pump - Main | R A4VG140HD | 436149 |
| Hydraulic Pump - Accumulator | R 13.0 A10V28(13)DR | 067370003 |
| Hydraulic Pump - Agitator | R 14.0 HY/ZFS 11/14 | 235383000 |
| Hydraulic Components | | |
| Valve Flow Control | 12V | 244512008 |
| Bladder Kit Hydac with Seal Set | For Accumulator AT311944 | AT311945 |
| Seal Kit | For Plunger Cylinder D160mm x 60mm | A262840008SK |
| Suction Filter Element | 10μ | 294073005 |
| Filter Element | 10µ 80 I/min dp=20bar | 223192009 |
| Filler Breather Cap | 5 psi | A029188 |
| Oil Level Gauge with Thermometer | | AT311934 |
| Thermometer | For AT311934 | AT312763 |
| Pressure Gauge | 1000 psi | A029043 |
| Pressure Gauge | 6000 psi | AT312776 |
| Vacuum Gauge | | 244084002 |
| Set of Seals | For Agitator Motor | 502156 |
| | | |

8.2 BSA 120 PARTS

| Item | Description | Information | Part Number |
|---------------------------------------------|-----------------------------------|-------------|-------------|
| Electrical | | | |
| Proximity Switch | M12mm x 1mm 10-32VDC | Common | 270321001 |
| Harness Emergency Stroke Change | | Common | AT134931 |
| Solenoid Coil | 12V NG6 | Common | 267378009 |
| Solenoid Coil | 12V NG10 | Common | 245363007 |
| Replacement Fan for Hydraulic Oil Cooler | 12V | Common | A519887 |
| Vibrator | 12VDC 3000RPM with Plug Fc=100KG | Common | 459826 |
| Hopper Grate Switch | 230V 4A Special | Common | 452208 |
| Key, Switch Complete | With 2 Keys | Without EGD | A052722 |
| Engine Gauge | RPM | Without EGD | A052484 |
| Engine Temperature Gauge | 120-300F | Without EGD | A052939 |
| Relay | 12V Changeover, Black | Without EGD | 065033009 |
| Relay | 12V Mini 111 | Without EGD | 066638005 |
| Relay | 12V Stepping | Without EGD | 278494008 |
| Relay | 12V K238 | Without EGD | 247108008 |
| Diode | Zener | Without EGD | 454588 |
| Display | Deutz | Without EGD | 471007 |
| Display | EGD | With EGD | 528072 |
| Relay | 12V 8A K97 | With EGD | 602154 |
| Relay | 12V 30/50A SPDT with Diode | With EGD | A628363 |
| Relay | 12V 70A SPNO with Resistor | With EGD | A628364 |
| Relay | 12V 12A SPDT with Diode | With EGD | A628365 |
| Wear Parts | | | |
| Delivery Cylinder | D200mm x 1400mm | | 240112004 |
| Delivery Piston Seal | D200mm | | 080372004 |
| Delivery Piston Guide Ring | D200mm x 180mm x 40mm | | 080794006 |
| S-Valve | S2015 | | 251341000 |
| Thrust Ring | D200mm x 220mm mounted without Sp | acer | 252898002 |
| Wear Ring | ND200ZI220 DUR022 | | 251031006 |
| Spectacle Wear Plate | ND200/260 540 DUR022 | | 229488005 |
| Bearing Flange | D60mm open with O-Ring | | 242572008 |
| Mixer Shaft | Center D45mm x 880mm x 840mm | | 264020004 |
| Mixer Shaft | End for Hopper RS 905/907 60mm | | 275587002 |
| Washer | D9mm x 55mm x 12mm | | 055916000 |
| Mixer Paddle | Left hand for Hopper RS 905A | | 441540 |
| Mixer Paddle | Right hand for Hopper RS 905A | | 441541 |
| Rubber Buffer | For Hopper Grate | | 432235 |
| Rubber Buffer | D40mm x 30mm M8mm x 23mm | | 002257000 |
| Round Cord | D15mm NBR70 | | 233915001 |

















8.3 BSA 2109H-D PARTS

| Item | Description | Part Number |
|------------------------------|------------------------------------|-------------|
| Engine | | |
| Air Filter Element | | 264643009 |
| Muffler | | 065562004 |
| Pumps | | |
| Hydraulic Pump - Main | R A4VG180EP0 | 511206 |
| Hydraulic Pump - Accumulator | R A10V28(21)DR | 255200008 |
| Hydraulic Pump - Agitator | R HY/ZFFS 11/14 | 246161004 |
| Hydraulic Components | | |
| Tank Cap | | 019291004 |
| Bladder | For Hydraulic Accumulator 10L, NBR | 064021009 |
| Gas Valve Insert | | 265901009 |
| 0-Ring | 7.5mm x 2mm NBR70 | 283880005 |
| Protection Cap | For Hydraulic Accumulator, Plastic | 415408 |
| Plunger Cylinder | D160mm x 80mm | 402244 |
| Suction Filter Element | 10μ | 222895006 |
| Filter Element | 10µ 80 I/min dp=20bar | 223192009 |
| Oil Level Gauge | | 257002000 |
| Pressure Gauge | 250 bar | 016373006 |
| Pressure Gauge | 600 bar | 527005 |
| Pressure Gauge | 60 bar | 016372007 |
| Vacuum Gauge | -0.8 - 1bar | 060440008 |
| Oil Temp Sensor | 4-20MA | 453554 |
| Set of Seals | For Agitator Motor | 502156 |
| Piston Rod | D80mm x 160mm | 402268 |
| Guide Ring | D81mm x 76mm | 278905005 |
| Rod Guide Ring | D80mm x 85mm x 24.5mm | 252054008 |
| Support Ring | 80mm x 5.10mm x 1.5mm | 225750009 |
| Lip Seal Ring | D80mm x 90mm x 12mm | 252051001 |
| Scraper Ring | D80mm x 88mm x 7mm | 061201000 |
| 0-Ring | 90mm x 3mm NBR90 | 289002007 |
| Hex. Socket Screw | M8 x 20mm | 031830003 |

8.3 BSA 2109H-D PARTS

| Item | Description | Part Number |
|------------------------------|---------------------------------------|-------------|
| Electrical | | |
| Proximity Switch | M12mm x 1mm 10-32VDC | 270321001 |
| Solenoid Coil | 24V NG6 | 561718 |
| Fan for Hydraulic Oil Cooler | 24V | 283589005 |
| Vibrator | 24VDC 3000RPM | 532745 |
| Hopper Grate Switch | 230V 4A Special | 452208 |
| Ignition Switch | | 295760003 |
| Relay | 24V 20/30A with Resistor | 269463006 |
| Relay | 24V 8A | 274147003 |
| Relay | 24V 30/50A | 065034008 |
| Display | EGD | 439338 |
| Wear Parts | | |
| Delivery Cylinder | D200mm x 2100mm | 022051008 |
| Delivery Piston Seal | D200mm | 080372004 |
| Delivery Piston Guide Ring | D200mm x 180mm x 40mm | 080794006 |
| Wear Parts Hopper | | |
| S-Valve | S2015 | 513375 |
| Thrust Ring | D200mm x 220mm mounted without Spacer | 252898002 |
| Wear Ring | Carbide ND200ZI220 | 531240 |
| Clamping Plate | Carbide | 275608004 |
| Wear Insert | Carbide ND200/260 | 485385 |
| Flange | D60 for Agitator Mount | 484731 |
| Bushing | 60mm x 65mm x 40mm | 222484006 |
| Rubber Disc | 140mm x 56mm x 8mm | 242574006 |
| Lip Seal Ring | 60mm x 70mm x 12mm | 065345001 |
| 0-Ring | 65mm x 4mm NBR70 | 016323001 |
| Mixer Shaft | Center for Hopper RS905 60mm | 243189005 |
| Mixer Shaft | End for Hopper RS 905/907 60mm | 275587002 |
| Washer | D9mm x 55mm x 12mm | 055916000 |
| Conveying Screw | Left hand for Hopper RS 905 | 239952000 |
| Conveying Screw | Right hand for Hopper RS 905 | 239953009 |
| Rubber Buffer | For Hopper Grate | 432235 |
| Rubber Buffer | 40mm x 30mm NBR60 | 042587002 |
| Round Cord | D15mm NBR70 | 233915001 |
| Radio Remote | | |
| Radio Kit | For BSA with EPS | A570852 |











8.4 BSA 2110HP-D PARTS

| Item | Description | Part Number |
|-----------------------------------|----------------------------------------|-------------|
| Engine | | |
| Air Filter Element - Primary | | A581411 |
| Air Filter Element - Secondary | | A581412 |
| Muffler | | 475398 |
| Level Sensor Diesel Tank | | 479953 |
| Pumps | | |
| Hydraulic Main Pump - Front | R A4VG180EP0 | 511208 |
| Hydraulic Main Pump - Rear | R A4VG180EP0 | 534539 |
| Hydraulic Pump - Accumulator | R 13 A10V018(13)DR | 527945 |
| Hydraulic Pump - Agitator | R 11cm ³ /11cm ³ | 587427 |
| Hydraulic Components | | |
| Tank Cap | | 211373005 |
| Bladder for Hydraulic Accumulator | 10L | 064021009 |
| Suction Filter Element | 10µ | 558150 |
| Filter Element | 10µ 80 I/min dp=20bar | 223192009 |
| Oil Level Gauge | | 257002000 |
| Pressure Gauge | 600 bar | 527005 |
| Pressure Gauge | 250 bar | 016373006 |
| Pressure Gauge | 60 bar | 016372007 |
| Vacuum Gauge | -0.8 - 1bar | 060440008 |
| Oil Temp Sensor | 4-20MA | 453554 |
| Set of Seals | For Agitator Motor | 502156 |
| Piston Rod | D80mm x 160mm | 402268 |
| Guide Ring | D81mm x 76mm | 278905005 |
| Rod Guide Ring | D80mm x 85mm x 24.5mm | 252054008 |
| Support Ring | D80mm x 5.10mm x 1.5mm | 225750009 |
| Lip Seal Ring | D80mm x 90mm x 12mm | 252051001 |
| Scraper Ring | D80mm x 88mm x 7mm | 061201000 |
| 0-Ring | 90mm x 3mm NBR90 | 289002007 |
| Hex. Socket Screw | M8 x 20mm | 031830003 |

8.4 BSA 2110HP-D PARTS

| Item | Description | Part Number |
|------------------------------|---------------------------------------|-------------|
| Electrical | | |
| Proximity Switch | M12mm x 1mm 10-32VDC | 270321001 |
| Solenoid Coil | 24V NG6 | 561718 |
| Solenoid Coil | 24V NG10 | 602519 |
| Fan for Hydraulic Oil Cooler | 24V | 283589005 |
| Vibrator | 24VDC 3000RPM | 532745 |
| Transponder | RFID Switch | 531793 |
| Hopper Grate Switch | RFID Actuator | 534958 |
| Ignition Switch | | 295760003 |
| Relay | 24V 20/30A with Resistor | 269463006 |
| Relay | 24V 8A | 274147003 |
| Relay | 24V 10/20A | 065034008 |
| Display | EGD | 439338 |
| Wear Parts | | |
| Delivery Cylinder | D200mm x 2100mm | 255591005 |
| Delivery Piston Seal | D200mm | 080372004 |
| Delivery Piston Guide Ring | D200mm x 180mm x 40mm | 080794006 |
| Wear Parts Hopper | | |
| S-Valve | S2015 | 513375 |
| S-Valve Shaft Bearing | D90mm with Wear Sleeve | 274893001 |
| Thrust Ring | D200mm x 220mm mounted without Spacer | 252898002 |
| Wear Ring | Carbide ND200ZI220 | 531240 |
| Clamping Plate | Carbide | 275608004 |
| Wear Insert | Carbide ND200/260 | 485385 |
| Bearing Flange | Closed | 203848001 |
| Bushing | 40.7mm x 64.5mm x 40mm with Groove | 202791007 |
| Rubber Disc | 140mm x 36mm x 8mm NBR | 210304004 |
| Mixer Shaft | Center for Hopper RS905 60mm | 243189005 |
| Mixer Shaft | End for Hopper RS 905/907 60mm | 275587002 |
| Washer | D9mm x 55mm x 12mm | 055916000 |
| Conveying Screw | Left hand for Hopper RS 905 | 239952000 |
| Conveying Screw | Right hand for Hopper RS 905 | 239953009 |
| Rubber Buffer | For Hopper Grate | 432235 |
| Rubber Buffer | 40mm x 30mm NBR60 | 042587002 |
| Round Cord | D15mm NBR70 | 233915001 |
| Hopper Door | For RS 400, RS 600, RS 900 Hoppers | 242334000 |
| Radio Remote | | |
| Radio Kit | For BSA with EPS | A570852 |
| | | |



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8.5 BSA 14000HP PARTS

| Item | Description | Part Number |
|-----------------------------------|----------------------------------------|-------------|
| Engine | | |
| Air Filter Element - Primary | | A581411 |
| Air Filter Element - Secondary | | A581412 |
| Muffler | | 475398 |
| Pumps | | |
| Hydraulic Main Pump - Front | R A4VG180EP0 | 511213 |
| Hydraulic Main Pump - Rear | R A4VG180EP0 | 511206 |
| Hydraulic Pump - Accumulator | A10V28(21)DR (R) | 255200008 |
| Hydraulic Pump - Agitator | R 11cm ³ /11cm ³ | 587427 |
| Hydraulic Components | | |
| Tank Cap | | 019291004 |
| Bladder for Hydraulic Accumulator | 10L | 064021009 |
| Suction Filter Element | 10µ 170I/min | 558153 |
| Filter Element | 10µ 80 I/min dp=20bar | 223192009 |
| Pressure Gauge | 600 bar | 527005 |
| Pressure Gauge | 250 bar | 016373006 |
| Pressure Gauge | 60 bar | 016372007 |
| Vacuum Gauge | -0.8 - 1bar, Rear Fitting | 244084002 |
| Oil Temp Sensor | 4-20MA | 453554 |
| Set of Seals | For Agitator Motor | 502156 |
| Piston Rod | D80mm x 160mm | 402268 |
| Guide Ring | D81mm x 76mm | 278905005 |
| Rod Guide Ring | D80mm x 85mm x 24.5mm | 252054008 |
| Support Ring | 80mm x 5.10mm x 1.5mm | 225750009 |
| Lip Seal Ring | D80mm x 90mm x 12mm | 252051001 |
| Scraper Ring | D80mm x 88mm x 7mm | 061201000 |
| 0-Ring | 90mm x 3mm NBR90 | 289002007 |
| Hex. Socket Screw | M8mm x 20mm | 031830003 |





8.5 BSA 14000HP PARTS

| Item | Description | Part Number |
|------------------------------|------------------------------------|-------------|
| Electrical | | |
| Proximity Switch | M12mm x 1mm 10-32VDC | 270321001 |
| Solenoid Coil | 24V NG6 | 561718 |
| Solenoid Coil | 24V NG10 | 602519 |
| Fan for Hydraulic Oil Cooler | 24V | 283589005 |
| Vibrator | 24VDC 3000RPM | 532745 |
| Transponder | RFID Switch | 531793 |
| Hopper Grate Switch | RFID Actuator | 534958 |
| Ignition Switch | | 295760003 |
| Relay | 24V 20/30A with Resistor | 269463006 |
| Relay | 24V 8A | 274147003 |
| Display | EGD | 439338 |
| Wear Parts | | |
| Delivery Cylinder | D200mm x 2100mm | 255591005 |
| Delivery Piston Seal | D200mm | 080372004 |
| Delivery Piston Guide Ring | D200mm x 180mm x 40mm | 080794006 |
| Wear Parts Hopper | | |
| S-Valve | S1812D9 | 274869006 |
| S-Valve Shaft Bearing | D90mm with Wear Sleeve | 274893001 |
| Thrust Ring | Mounted without Spacer Disc | 249304004 |
| Wear Ring | DN180 Carbide | 269759008 |
| Clamping Plate | Carbide | 275604008 |
| Wear Insert | ND200/260 Carbide | 509425 |
| Bearing Flange | | 484731 |
| Bushing | 60mm x 65mm x 40mm with Groove | 222484006 |
| Rubber Disc | 140mm x 56mm x 8mm NBR | 242574006 |
| Mixer Shaft | Center for Hopper RS 905 60mm | 243189005 |
| Mixer Shaft | End for Hopper RS 905/907 60mm | 275587002 |
| Washer | D9mm x 55mm x 12mm | 055916000 |
| Conveying Screw | Left hand for Hopper RS 905 | 239952000 |
| Conveying Screw | Right hand for Hopper RS 905 | 239953009 |
| Rubber Buffer | For Hopper Grate | 042587002 |
| Rubber Buffer | 40mm x 30mm NBR60 | 432235 |
| Round Cord | D15mm NBR70 | 233915001 |
| Hopper Door | For RS 400, RS 600, RS 900 Hoppers | 242334000 |
| Radio Remote | | |
| Radio Kit | For BSA with EPS | A570852 |













9.1 Service School



Classroom Lessons You Can Take to the Field

We want to make sure you get the most from your Putzmeister equipment.

To maximize the use and profitability of your investment, take advantage of the regular training seminars at our Wisconsin headquarters. Service Schools cover maintenance, operation and inspection of boom pumps, Telebelts, and Thom-Katts. Schools include:

- Practical hands-on training.
- Problem-solving exercises.
- Dynamic hands-on presentations.
- Safety training.

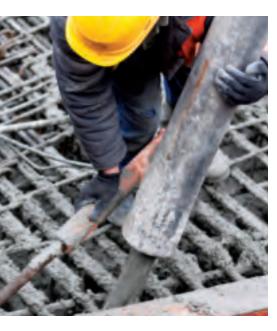
Please register at least four weeks in advance to guarantee hotel availability.

To register, visit PutzmeisterAmerica.com, and click on the "Service Schools" tab under "Service & Support."

Contact the Putzmeister Customer Support Group with any questions either by e-mail serviceschool@putzam.com or call (800) 890-0269.



9.2 Steady End Hose



The Steady End Hose – Better Safe Than Sorry

- Significantly less deflection
- Risk of injury minimized
- Smoother work at the end hose
- Less wear

| Steady end hose | Part number |
|-----------------|-------------|
| 125 / 5.5" 3m | 480550 |
| 125 / 5.5" 4m | 480549 |
| 100 / 4.5" 3m | 480548 |
| 100 / 4.5" 4m | 476899 |

| Steady end hose Variants | Part number |
|--------------------------------------|-------------|
| Variant 3m (1m + 2m) | 589666 |
| End Hose SH 125=5.5"Z x 2000 Special | |
| Variant 4m (1.5m + 2.5m) | 589668 |
| End Hose SH 125=5.5"Z x 2500 Special | |
| Variant 4m (1m + 3m) | 589669 |
| End Hose SH 125=5.5"Z x 3000 Special | |

| Pneumatic squeeze valve | Part number |
|-------------------------|-------------|
| EQV DN 125 | 542004 |



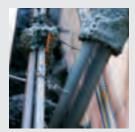
Less Deflection, More Safety – The New Steady End Hose

The Steady End Hose helps reduce the risk of injury when placing concrete with booms. A wealth of experience gained in the field led to further development and improvement to the Steady End Hose.

Previously, a concrete end hose responded to uncontrolled changes in pressure in the concrete (caused by air pockets or the release of a blockage) with violent sideways movement. With the new, stabilized Steady End Hose, this unforeseeable deflection, which in certain circumstances may pose a risk of injury, is substantially reduced. The improved design of the reinforcing fabric minimizes the risk of injury and carries out concrete distribution in a way that protects the hose man. At the same time Putzmeister has improved the wear behavior.

Accessories Variants: Safe, Clean, Steady End Hose

The benefits that Putzmeister end hose accessories provide are also available in conjunction with the Steady End Hose. By using the Steady End Hose, working safety is increased above legal regulations.



Divided End Hose + EQV + Steady End Hose

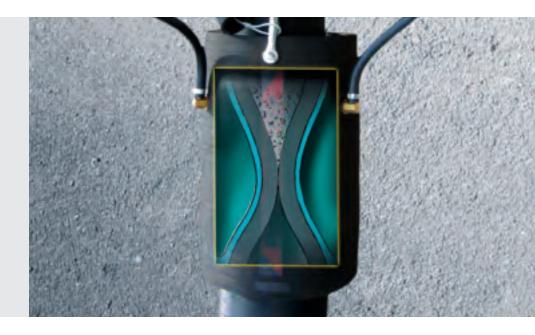
The combination of end hose accessories and Steady End Hose provides you with the ideal combination of safety, speed and precision.

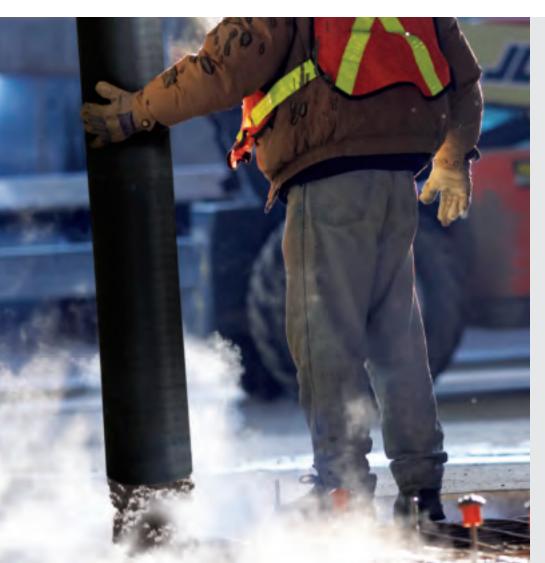
With the divided end hose, you have a pneumatic EQV End Hose Shutoff Valve at your disposal for every combination.

9.2 EQV End Hose Shutoff Valve

The EQV End Hose Shutoff Valve — Stops the Concrete Flow Immediately.

No mess, no spraying. The end hose is squeezed together to interrupt or stop the flow of concrete. This is done with such force that dripping is completely eliminated. Entirely free of metal parts which could become a hazard, it also requires very little installation work.





For Clean Concreting:

- Same valve for DN 125 and DN 100
- Simple and robust
- Closes reliably with pneumatic pressure*
- Flexible positioning along the hose
- No metal parts, minimizes the risk of injury
- Easily interchangeable with current valves
- Internal diameter: 180mm, which means that it can be pulled over the spout on the boom tip

^{*} The pneumatic EQV end hose shutoff valve is connected to an existing air system at the end of the boom (operating pressure 3-4 bar). If your machine has yet to be fitted with this air system, contact Putzmeister Customer Support before ordering the pneumatic EQV end hose shutoff valve. We can offer you low-cost retrofitting.

9.4 End Hose Accessories





End Hose Accessories – See Just How Safe and Clean Concrete placement Can Be

It's often the little things that make life and work easier. This was precisely our aim when we developed accessories for the end hose. The end result is many useful details, which we are certain you will no longer want to do without.

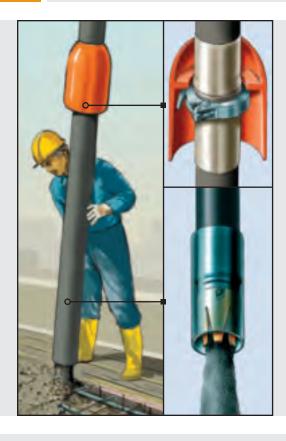
EQV End HOse Shutoff Valve

- Robust and flexible
- Pneumatically operated
- Closes reliably
- No metal parts, minimizes the risk of injury

Protective Sleeve with Velcro® Fastener

- Lightweight and clean
- Easy to fit
- Minimizes the risk of injury at the coupling

9.5 End Hose Protective Bell and Pin Pour



Putzmeister Protective Bell — the foundation for your end hose replacement system

- Use a 6' 7" (2m) delivery hose and 6' 7" (2m) end hose instead of a 13' 1" (4m) end hose
- Replace only 6' 7" (2m) end hose (approx. 20kg)
- Protective bell covers the coupling to prevent injuries
- End piece spout is optional. Use with spout for extensions (observe operating instructions for your pump) or with Pin Pour
- Ideal for narrow formwork, can be used with plastic pipe extension
- For end hose DN 125

Pin Pour

For safe and economical concrete placement Improved safety:

- Uniform flow of concrete
- Quiet boom
- No concrete splashing

Less operating costs:

- Cost effective purchase
- Less wear of pipe and end elbow

Top quality from Putzmeister:

Long service life

For all delivery lines with

- Ø 4.5" (100mm)
- Ø 5" (120mm)
- Ø 5.5" (125mm)

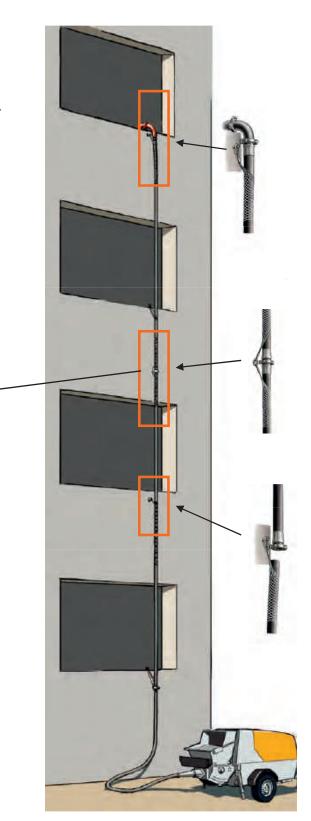


9.6 Safety Net for Suspended Hoses

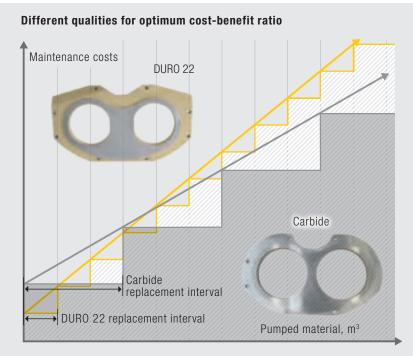
Safety net for suspended hoses

- Suspended hoses can be a serious safety risk on your construction site if they are not correctly, and firmly secured.
- With safety nets you can significantly increase job site safety at minimal expense.
- Our safety nets are designed to secure suspended delivery hoses.
- Fitting is quick and easy, without use of tools: Simply slide the net over the hose and secure to a suitable suspension point.
- Their ease of use and versatility will make them an indispensable accessory on all your construction sites.





Twenty years of experience have gone into these particularly robust and long-life hard metal wear parts. They have been continuously developed and optimised for extreme applications in long-range and high-rise pumping of concrete (e.g. Burj Khalifa). The result is three versions of carbide spectacle wear plates available today. They are guaranteed to withstand any stress because they are made in Germany using hard metal. A newcomer to Putzmeister's powerful team is the compact spectacle wear plate, manufactured completely from carbide. This makes it not just significantly easier and quicker to replace than 3-part spectacle plates, but also has a long service life. It is an effective means for reducing your wear and maintenance costs.



For example, 3-fold service life

TECHNICAL DATA – CARBIDE



1) Compact version

The new compact spectacle plate from Putzmeister consists a basic steel body with a 5mm thick carbide wear layer. It has a service life which is up to 4 times longer than the DURO 22 standard spectacle wear plate.



2) Carbide insert socket

Insert ring consisting of basic steel body with brazed carbide segments



3) Gusset version

Basic steel body with carbide equipped steel rings; area between rings with carbide assembly or replaceable screw-on wear plate segments

| Wear parts for S-Valve carbide | | Hoppers: RS 600 + a | II RS 905 | Hopper RS 907 | | | |
|-----------------------------------|-------------------------------------------------|-----------------------------------------------------------------------|-------------------------------------------------------------------------|------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|--|--|
| | | ND 180 Ø | ND 200 Ø | ND 230 Ø | | | |
| Description | Туре | Part no. | Part no. | Part no. | | | |
| Thrust ring | NBR | 249304.004 | 252898.002 | 458878 | | | |
| Wear ring | Carbide | 509425 | 531240 | 494520 | | | |
| Spectacle wear plate | 1) Carbide compact version | 533286 Hole pattern 540 mm | 532786 Hole pattern 570 mm | 532597 Hole pattern 540 mm | 531499 Hole pattern 570 mm | | |
| · | 2) Carbide insert socket (gusset version) | | 463444 Assembly consists of: 2× 485385 1× 463435, 1x 463426 | | | | |
| | 3) Carbide insert socket | 254566.002 Assembly consists of: 2× 269759.008 1× 275604.008 | 254565003 Assembly consists of: 2× 485385 1× 275608.004 | 532597 Hole pattern 540 mm Assembly consists of: 2× 271070.005 1× 263728.006 | 531499 Hole pattern 570 mm Assembly consists of: 2× 271070.005 1× 2761312.001 | | |

YOUR BENEFITS AT A GLANCE

 High hardness values: Up to 4 times longer durability in comparison with DURO 22 (under the same conditions)

• Less wear and maintenance costs

- Significantly easier and quicker replacement than the 3-part design
- 3 versions of spectacle wear plate to choose from
- Material in the middle section made
 of Hardox
- Carbide made in Germany

Special Wear Plates

2. Duro 22* — Incredibly Favourable, and Suitable for (nearly) all Scenarios

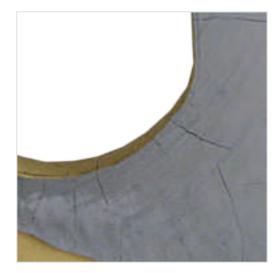
With DURO 22, it is precisely for those areas they are subjected to the greatest stress, they are protected by a weldedon wear layer. Because of this reason wear parts made of DURO 22 have a long lasting durability, and are highly economical thanks to their excellent priceperformance ratio.

These wear parts consist of a basic steel body armoured with a welded, hard facing material in areas subject to wear (wear layer welded on).



Basic steel body with hard facing (wear layer)





Cracks are characteristic for the hardness of the material. The harder the material, the more cracks.

TECHNICAL DATA – DURO 22

| Wear parts for S-Valve DURO 22 | | Hoppers: RS 600 + all RS 905 | | Hopper RS 907 | |
|-----------------------------------|---------|------------------------------|-----------------------------------------------------------------------|-----------------------------------|-----------------------------------------------------------|
| | | ND 180 Ø | ND 200 Ø | ND 230 Ø | |
| Description | Туре | Part no. | Part no. | Part no. | |
| Thrust ring | NBR | 249304.004 | 252898.002 | 261123.001 | |
| Wear ring | DURO 22 | 251231.000 | 251031.006 a more cost-effective alternative: ECOLINE 403094 | 261122.002 Hole pattern 540 mm | 406927 Hole pattern 570 mm (1HLS/16HLS/20H only) |
| Spectacle wear plate | DURO 22 | 234559.000 | 229488.005 a more cost-effective alternative: ECOLINE 403095 | 532597 Hole pattern 540 mm | 531499 Hole pattern 570 mm |

YOUR BENEFITS AT A GLANCE

- Reasonable price and sufficient durability
- Suitable for practically all fields of application in the concrete pumping sector

* Fitting instructions for hard faced spectacle wear plates available on request (document no. 063414)

Special Wear Plates

3. Wear-resistant Casting (cast iron) – Free from Cracks and Preferable Firm for Thin Medium Pumping

Parts made of wear-resistant casting have a decisive advantage: they consist of one material throughout. This makes them free of cracks and means that they have little contact surface for penetrating particles. Their minimal susceptibility to blast jet wear makes them ideal for pumping thin mediums and/ or where not very abrasive material is being pumped under high pressure.

Because it has been alloyed with certain elements, this special heavy-duty casting displays higher wear resistance.

The heavy-duty casting version is used mainly at PSP in process engineering, and for concrete applications in stationary concrete pumps with S-Valve only.



Insert sockets – made entirely using heavy-duty casting





Kidney shaped insert - complete component made of wear-resistant casting

TECHNICAL DATA – WEAR RESISTANT CASTING

| Wear parts for | | Hoppers: RS 600 + all RS 905 | Hoppers: RS 600 + all RS 905 | |
|-------------------------|----------------------------------------|-----------------------------------------------------------------------|------------------------------------------------------------------------|---------------------------------------------------------------------|
| S-valve DUR | 0 22 | ND 180 Ø | ND 200 Ø | • No development of cracks |
| Description | Туре | Part no. | Part no. | Extremely low level of blast |
| Thrust ring | NBR | 249304.004 | 252898.002 | jet wear |
| Wear ring | Casting W72 | 247213.003 | 257270.007 | Ideal for very fluid materials |
| Spectacle wear plate | Casting W72 Insert socket | 282242.000 Assembly consists of: 2× 282056.005 1× 275604.008 | 282243.009 Assembly consists of: | Advantageous for high-pressure delivery (of less abrasive media) |
| | Casting W72 Kidney-shaped insert | 257297.006 Assembly consists of: 1× 247246.009 1× 273911.007 | 463444 Assembly consists of: 2× 485385 1× 463435 1× 463426 | |

9.8 Tricks of the Trade



Basic Boom Pump Operation

- Be familiar with the instructions in the Operator's Manual.
- Remember to set the parking brake, this gives power to the Power Take Off (PTO) Switch.
- Engage the PTO. Select high range and the correct gear for pumping.
- Set Remote/Local switch on control box to proper position.
- Switch the remote control E-Stop up, then power on.
- Reset the emergency stop circuit, honk the horn.
- Fully extend the outriggers to the locked position. If equipped with One Sided Support (OSS) System, set the outriggers and test the system according to the operator's manual.

- Move the boom into the proper position for prime out.
 Position Boom in Z- or A-frame configuration depending on your jobsite conditions.
- Engine Revolutions Per Minute (RPM) must be higher than 900 RPM.
- Switch on the pump. If pump does not turn on, double check above steps.

The operator's manual is your best resource in getting to know your Putzmeister Boom Pump quickly, and to take advantage of all of it's features.

Test Lights and Bad Grounds

The multimeter is an essential tool for diagnostics of a faulty electrical system on a Putzmeister machine. Whether it is a 12v or 24v system, the multimeter is your go-to tool for electrical diagnostics.

Functions you will need:

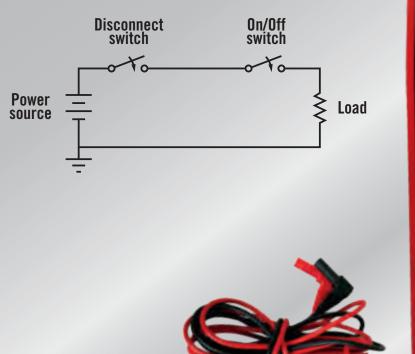
- Test for DC Voltage
- Test for Amperage
- Test Resistance (Ohms)

Control boxes contain sensitive electrical components, ones that a regular test light will burn out when used improperly.

Regular test lights can't get you the accurate readings you need, some readings need to get down to milliamps to diagnose properly. They should not be used inside of your combi-box.

Provide accurate voltage readings to the Putzmeister service technicians when calling for support.

Remember, your electrical problem does not always have to be from a lack of power, it can be from not having a ground as well!





9.10 Filter Maintenance

Filter Maintenance

Filter maintenance is vital to the longevity of your concrete pump and Telebelt.

The pictures show what needs to be checked to make sure the unit is operating to specification:

- Needle in green, filter is clean.
- Needle in the red, filter is plugged or oil is too cold to pump.
- In cold weather do not operate until the needle is in the green.
- The vacuum gauge has a vent on top. If the vent is plugged it will create a false reading.
- On Telebelts the suction gauge might be displaying oil tank pressure.
- Telebelt TB 105's and TB 110's have air pressure to feed the pumps, these gauges read differently, but are indicating the same information about the status of the filter.

Having the wrong plunger setting can cause major failure of the hydraulic pump.



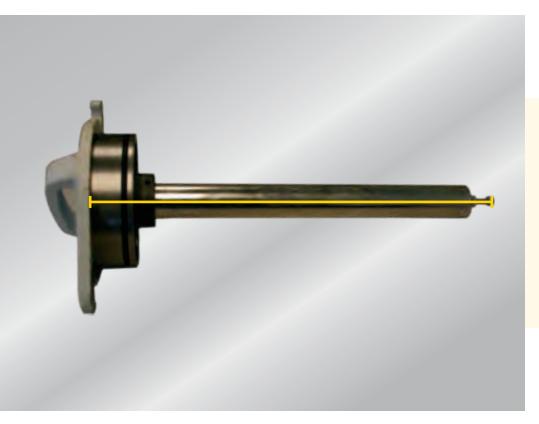
Plunger is open to provide oil flow to filter. When changing the filter the plunger is designed to seal the tank. If the screw adjustment is too long the plunger can be bent or damaged, causing leakage.

If an adjustment is too short it can cause hydraulic pump cavitation.

Plunger and Seal



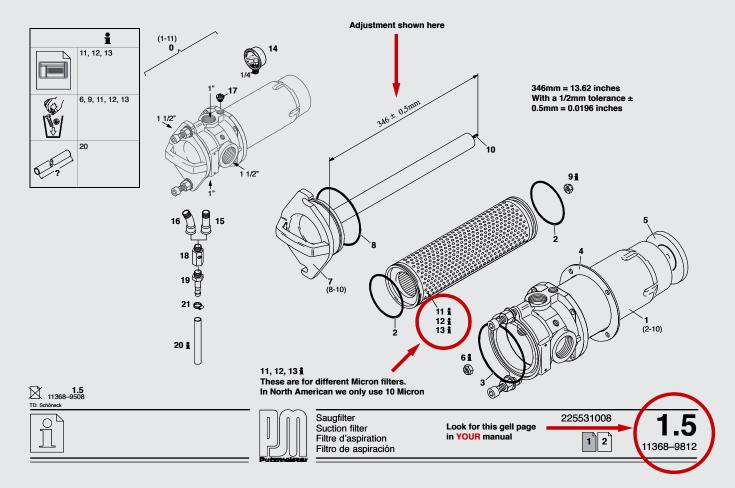
9.10 Filter Maintenance



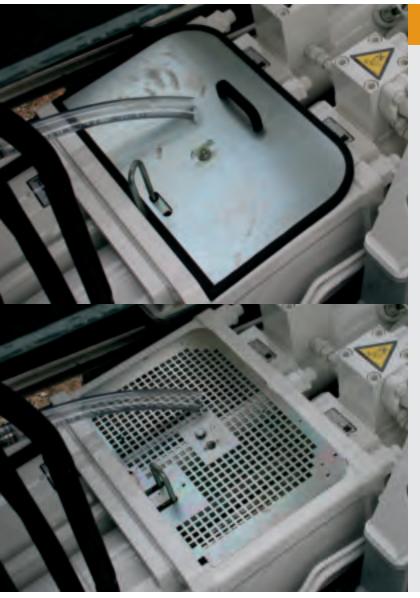
It is important to confirm the length of filters, because some studs are not adjustable. Check the parts pages for correct dimension.

Adjustable style is a stud bolt with a lock nut. The end of the stud is what pushes the plunger open. Pictured with the filter removed.

Apply this information to service on your unit and consult the Customer Support Group to confirm the specification for your individual pump.



9.11 Water Box Do's and Don'ts



DO

- Do change the water in the water box after every pour. This allows you to look for grey slurry passing the pistons as evidence of worn piston heads. It also allows you to monitor for leaking drive cylinder packings.
- Do always mount the water box cover with the mount bolt. Do not leave it removed or loose after maintenance.
- Do inspect Dog-Bone bolts for tightness. Dog-Bone bolts must be secured with stainless steel tie wire. Never use normal steel baling wire.
- Do change the water on long pours to help cooling the hydraulic system. Water box water is considered 30% of the cooling system for hydraulic oil, oil coolers are approximately 70%.

DON'T

- Don't ever put hands or tools inside the water box with the motor running due to the danger of serious injury.
- Don't leave water box cover loose or removed after service maintenance (see photo).
- Don't add soap to the water box. This washes the oil film from the drive cylinder rods and will wear out the drive cylinder chevron seals faster.
- Don't leave water in the water box overnight if there is danger of freezing.

9.12 Battery Care Tips

How to maximize the performance of the battery

- Keep the Batteries and Device Contacts Clean Clean them with a cotton swab and alcohol.
- **Exercise the Battery** Do not leave the battery dormant for long periods of time. We recommend using the battery at least once every two or three weeks.
- **Prevent the Memory Effect** Keep the battery healthy by fully charging and then fully discharging it at least once every two or three weeks.
- Battery Storage If you don't plan on using the battery for a month or more, store it in a clean, dry, cool place away from heat and metal objects. NiCd, NiMh and Li-Ion batteries will self-discharge during storage.





Notice

Use only manufacturer supplied batteries for reliable and safe operation.

9.13 Ergonic Graphic Display (EGD) Remote Control



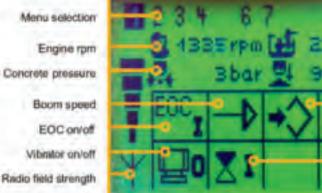
Button for menu navigation Menu navigation and setup by turning and pressing

Menu 1 - Operating elements

- Pump status Display illumination on/off Hydr. Oil-Temperature Output Boom Setting Agitator on/off EQV on/off

Capacity of battery

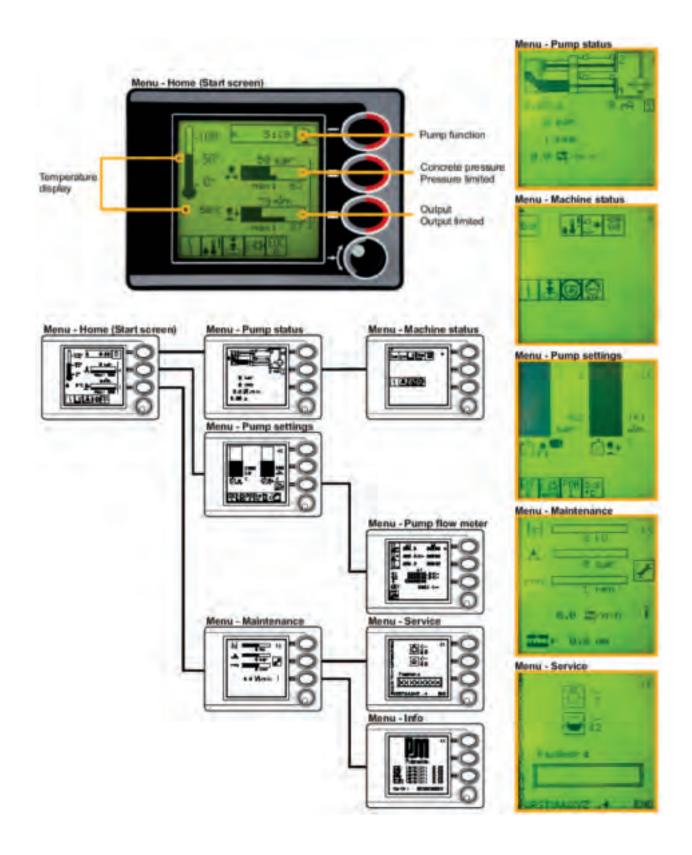
Menu 4 - Boom settings Menu 3 - Concrete Pressure Menu 4 - Boom settings Menu 2 - Status EPS/EBC (EBC on) and limited Pressure (EBC off) Changes to Menu 1 for confirmation by selecting 'Boom Setting' Menu 6 - Settings Menu 7 - Failure display Reset - Reset to default -Press Sutton 5 seconds



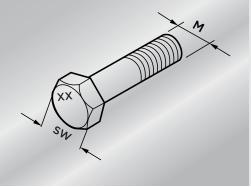
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10000 104

9.14 Ergonic Graphic Display (EGD)



9.15 General Tightening Torques



SW = Width across flats X.X. = Grade 8.8, 10.9, 12.9

General Tightening Torques

Tightening torques depend on bolt grade, thread friction and bolt head bearing area. The values given in the following tables are for guidance.

These values should only be used if no other values are specified in the relevant sections of the Operator's Manual or in spare part sheets.

The tables below give the maximum tightening torques in Nm for a friction factor tot =0.14, for a lightly-oiled or lightly-greased thread.

All tightening torques are multiplied by a factor of 1.1 for bolts with cement in the thread.

| SET SCREWS — METRIC TRIANGULAR THREAD DIN 13, PART 13 | | | | | | | |
|-------------------------------------------------------|----------|--------|---------------|---------|------------------------------|------|------|
| Dimensio | ons (MM) | Tighte | ning Torque M | ld (Nm) | Tightening Torque Md (Ft-Lb) | | |
| М | SW | 8.8 | 10.9 | 12.9 | 8.8 | 10.9 | 12.9 |
| M 4 | 7 | 3.0 | 4.4 | 5.1 | 2.22 | 3.26 | 3.77 |
| M 5 | 8 | 5.9 | 8.7 | 10 | 4.37 | 6.44 | 7.4 |
| M 6 | 10 | 10 | 15 | 18 | 7.4 | 11.1 | 13.3 |
| M 8 | 13 | 25 | 36 | 43 | 18.5 | 26.6 | 31.8 |
| M 10 | 17 | 49 | 72 | 84 | 36.3 | 53.3 | 62.2 |
| M 12 | 19 | 85 | 125 | 145 | 62.9 | 92.5 | 107 |
| M 14 | 22 | 135 | 200 | 235 | 99.9 | 148 | 174 |
| M 16 | 24 | 210 | 310 | 365 | 155 | 229 | 270 |
| M 18 | 27 | 300 | 430 | 500 | 222 | 318 | 370 |
| M 20 | 30 | 425 | 610 | 710 | 315 | 451 | 525 |
| M 22 | 32 | 580 | 820 | 960 | 429 | 607 | 710 |
| M 24 | 36 | 730 | 1050 | 1220 | 540 | 777 | 903 |
| M 27 | 41 | 1100 | 1550 | 1800 | 814 | 1147 | 1332 |
| M 30 | 46 | 1450 | 2100 | 2450 | 1073 | 1554 | 1813 |

SET SCREWS — METRIC PRECISION THREAD DIN 13, PART 13

| | 0110 | | | | | | |
|-------------|----------|---------|---------------|---------|------------------------------|-------|-------|
| Dimensio | ons (MM) | Tighter | ning Torque N | ld (Nm) | Tightening Torque Md (Ft-Lb) | | |
| М | SW | 8.8 | 10.9 | 12.9 | 8.8 | 10.9 | 12.9 |
| M 8 x 1 | 13 | 27 | 39 | 46 | 19.98 | 28.86 | 34.0 |
| M 10 x 1.25 | 17 | 52 | 76 | 90 | 38.48 | 56.24 | 66.6 |
| M 12 x 1.25 | 19 | 93 | 135 | 160 | 68.82 | 99.9 | 118.4 |
| M 12 x 1.5 | 19 | 89 | 130 | 155 | 65.86 | 96.2 | 114.7 |
| M 14 x 1.5 | 22 | 45 | 215 | 255 | 107.3 | 159.1 | 188.7 |
| M 16 x 1.5 | 24 | 225 | 330 | 390 | 166.5 | 244.2 | 288.6 |
| M 18 x 1.5 | 27 | 340 | 485 | 570 | 251.6 | 358.9 | 421.8 |
| M 20 x 1.5 | 30 | 475 | 680 | 790 | 351.5 | 503.2 | 584.6 |
| M 22 x 1.5 | 32 | 630 | 900 | 1050 | 466.2 | 666 | 777 |
| M 24 x 2 | 36 | 800 | 1150 | 1350 | 592 | 851 | 999 |
| M 27 x 2 | 41 | 1150 | 1650 | 1950 | 851 | 1221 | 1443 |
| M 30 x 2 | 46 | 4650 | 2350 | 2750 | 1221 | 1739 | 2035 |
| | | | | | | | |

9.16 Replacing Hydraulic Hoses

Replacing hydraulic hoses

The procedure for replacing hoses is as follows:

- **1.** Lower the boom back into its rests or position on ground, so that the components are not being supported by hydraulic pressure.
- **2.** Shut down the machine.
- **3.** Perform Lock Out Tag Out procedure and secure against unauthorized starting.
- 4. Fully dump any (residual) pressure in the hydraulic system.
- **5.** Take care when loosening hose end fittings, and all hydraulic fittings in general.

Notice

You may only tighten leaking flared screwed joints to the permitted torque values listed below. If you do not have a torque wrench available, tighten the joint until you clearly feel an increase in the force is required. You must replace flared screwed joints if leakage continues after being tightened to the maximum permitted torque values.



WARNING

Hydraulic hoses may be mechanically pre-stressed. There is a risk of injury from whipping hoses when the hose is removed from its fitting.

Notice

Catch escaping fluid in a container and dispose of in an environmentally friendly manner.

| FLARED SCREWED JOINTS | | | | | |
|-----------------------|------|---------------------------|--|--|--|
| External Diameter | Туре | Max Torque Md Ft Lbs (Nm) | | | |
| 6 | L | 15 (20) | | | |
| 8 | L | 30 (40) | | | |
| 12 | L | 41 (55) | | | |
| 12 | S | 59 (80) | | | |
| 15 | L | 52 (70) | | | |
| 16 | S | 96 (130) | | | |
| 18 | L | 89 (120) | | | |
| 20 | S | 184 (250) | | | |
| 25 | S | 295 (400) | | | |
| 30 | S | 369 (500) | | | |
| 38 | S | 590 (800) | | | |

10.1 Order Form

Ordering is fast and easy. Simply copy this form, fill out your order and fax to (262) 884-7259, or email PartsOrders@putzam.com.

Order Parts Online with WEBSHOP at Shop.Putzmeister.com

Bill To:

Same As Ship To

Putzmeister

| Putzmeister America, Inc. | |
|-------------------------------|-----------------------|
| 1733 90th St., Sturtevant, WI | 53177 |
| Toll-free (800) 890-0269 | Phone (262) 886-3200 |
| Fax (262) 884-7259 | |
| PutzmeisterAmerica.com | PartsOrder@putzam.com |
| | |

Ship To:

| SHIPPING INSTRUCTIONS | | | | | | |
|-----------------------|--|--|--|--|--|--|
| Next Day | | | | | | |
| □ N/D By 8:00 am | | | | | | |
| □ N/D By 10:30 am | | | | | | |
| Saver Saver | | | | | | |
| Ground | | | | | | |
| 🗌 2-Day | | | | | | |
| 🗌 3-Day | | | | | | |
| Standard | | | | | | |
| | | | | | | |

| Attn.: | |
|--------|--|
| | |

Customer P.O.:

Order Placed By:

Phone:

Fax:

Model:

Serial #:

| SALESPERSO | I | ORDER DATE | ORDER NUMBER | |
|------------|-------------|------------|--------------|-------|
| | | | | |
| QUANTITY | PART NUMBER | DESCRIPTIO | N | PRICE |
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Notes or Comments:

10.1 Order Form

PERFORMANCE, QUALITY, AND FAST SHIPPING.

For any questions, the Putzmeister Shipping Department is able to help you Monday – Friday, 8:00 a.m.– 5:00 p.m. (CST), at (800) 890-0269.

- Standard UPS Ground and FedEx Ground orders take 24 hours for processing.
- Standard freight shipments may require additional time depending on the size of the order.
- All dealer "stocking orders" will be processed and shipped within 5 business days of the placed order.
- Every attempt to place an order before 3:00 p.m. and ship out the same day will be made, but a "No Guarantee" condition applies.
- "Next Day" and "Unit Down" orders will be given priority.
- Orders placed after 3:00 p.m. (CST) should be requested to ship Next Day Air, or the order may ship the next business day.
- UPS and FedEx pick-ups occur at 5:00 p.m. (CST) and LTL Freight carriers require prior scheduling notice.

If you have special shipping requirements, please notify your Parts Sales Representative at the time the order is placed. Our team will make every effort to meet your requirements.

Toll Free Emergency Parts and Service Hotline (800) 890-0269

10.2 Warranty Claim Form

| FOR FACTORY USE ONLY | | | | | | |
|-----------------------------|------------|--|--|--|--|--|
| WARRANTY CI | AIM NUMBER | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| Claim Date | | | | | | |
| Date of Failure (mo/day/yr) | | | | | | |
| | | | | | | |

Putzmeister

Putzmeister America, Inc. 1733 90th St., Sturtevant, WI 53177 Toll-free (800) 890-0269 Phone (262) 886-3200 Fax (262) 884-3079 PutzmeisterAmerica.com

IMPORTANT! Fill in all areas on this report! Failure to complete or falsification of any data contained herein will automatically constitute a denial of this claim.

| 1. OWNER IDENTIFICATION | E-mail or Fax | | |
|-------------------------|---------------|-------|--|
| Name | Company | | |
| Address | | | |
| City | State/ZIP | Phone | |
| | | | |

| 2. PRODUCT IDENTIFICATION | Product Serial No. |
|---------------------------|--------------------|
| Hours of Service | Product Model No. |

| 3. PUTZMEISTER CUSTOMER I.D. | Phone E-mail | |
|------------------------------|-------------------|-----------|
| Customer No. | Claim Prepared By | |
| Name | City | State/Zip |

| 4. PARTS CLAIMED | | | All non-Putzmeister parts or authorized repairs claimed below MUST be accompanied by a copy of the invoice. | |
|------------------|----------|-------------|--------------------------------------------------------------------------------------------------------------------|----------------------------|
| Part Number | Quantity | Description | | Replaced on Invoice Number |
| | | | | |
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5. REASON FOR CLAIM

DESCRIBE IN DETAIL. Provide additional details on separate page.

10.2 Warranty Claim Form

10.3 Return Material Authorization (RMA) Form

Putzmeister

Putzmeister America, Inc. 1733 90th St., Sturtevant, WI 53177 Toll-free (800) 890-0269 Phone (262) 886-3200 Fax (262) 884-3077 PutzmeisterAmerica.com

| 1. PUTZMEISTER DEALER INFO (FOR CUSTOMER COMPLETE ONLY) | F |
|---------------------------------------------------------|---|
| Customer No. | |
| Name | |
| City, State, Zip | |
| E-mail or Fax | C |
| Form Prepared By | R |

PUTZMEISTER INFORMATION (FOR OFFICE USE ONLY)

RMA NUMBER

(Given by Customer Support at 1-800-890-0269 or returns@putzam.com)

| Claim Date (mo/day/yr) | |
|--------------------------|--|
| Request Date (mo/day/yr) | |

IMPORTANT! Fill in all areas on this report! Failure to complete or falsification of any data contained herein will automatically constitute a denial of this claim.

| 2. AUTHORIZED ITEMS FOR RETURN | | | | |
|--------------------------------|-------------|------------------|----------|-----------------------------|
| # | Part Number | Part Description | Quantity | Purchased on Invoice Number |
| | | | | |
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3. REASON FOR RETURN

DESCRIBE IN DETAIL. Provide additional details on separate page.

10.4 Parts Return Policy

Conditions under which Putzmeister America, Inc. will accept any parts returned for credit are:

- 1. Items ordered or shipped in error must be reported within five (5) business days of receipt of the shipment.
- Returned items or components must be new and unused, of Putzmeister America, Inc. manufacture or origin, and carefully packaged to prevent shipping damage.
- 3. These items will be subject to a 15% restocking charge if they were improperly ordered or if they are reported after the five (5) day period.
- 4. All items or components must be returned within thirty (30) days of approval for return. Items received beyond the thirty (30) day period are subject to rejection and return to sender freight collect.
- Fill out the Return Material Authorization (RMA) Form and send back to returns@putzam.com or call Putzmeister Customer Support Group at (800) 890-0269 for a RMA number. Failure to complete or falsification of any data will automatically constitute a denial of this claim.

- 6. All parts returned to Putzmeister America, Inc. must be tagged with the corresponding RMA number. A copy of the RMA Form and copies of the appropriate Putzmeister America, Inc. invoice must be included with the shipment. Parts returned without these item(s) are subject to rejection and return to sender freight collect.
- 7. Return the authorized items to:

Putzmeister America, Inc. Attn: Returns Department, RMA No. (add RMA No. here) 1733 90th Street Sturtevant, WI 53177 USA

TOLL-FREE (800) 890-0269

RMA Number must be clearly visible on the outside of the package. Collect shipments will not be accepted. Freight charges are not accepted under Putzmeister's warranty.

Parts Not Acceptable for Return

- 1. Parts shipped as components of a complete assembly.
- 2. Parts that have been disassembled, used, damaged, or installed on equipment.
- 3. Parts which have been cut, welded, or otherwise modified from the original finished part, or that have been painted, coated, or protected with something other than the original finish.
- 4. Parts ordered for a discontinued model or special applications (special order parts) or which were given a special consideration.
- 5. Fabricated or formed sheet metal parts.
- 6. Parts purchased more than twelve (12) months previously.

- 7. Parts not purchased from Putzmeister America, Inc.
- 8. Electrical and electronic components (switches, relays, solenoids, coils, controller or parts, circuit boards, batteries, etc.)
- 9. Parts or components damaged in transit. Note: This damage must be taken up with the carrier or shipper involved.
- 10. Manuals cannot be returned for credit.
- 11. Any parts or components returned to Putzmeister America, Inc. without prior approval (RMA Form) will be returned to the sender freight collect.
- Rubber parts with a limited shelf life, such as O-rings, hoses and seals are returnable within six (6) months of invoice date provided they are in the originally supplied Putzmeister America, Inc. packaging.